

DESCRIPTION	FLUX TYPE	WORKING RANGE	REMARKS	AVAILABLE FROM STOCK		RESIDUAL REMOVAL
				250KG	5KG	
Easyflo	Paste	575-825°C	General purpose flux with good fluxing activity and long life at temperature.	Y	Y	Residues are generally soluble in hot water. Where difficulty is encountered immersion in 10% caustic soda is suggested.
Tenacity 5	Powder	600-900°C	Recommended for stainless steel assemblies where flux exhaustion is likely to occur due to prolonged heating, and also for large assemblies in steel or copper which may require prolonged heating.	Y		When components are heavily oxidised, cleaning and flux removal maybe accomplished in 10% sulphuric acid.
Tenacity 6	Paste	550-800°C	Recommended for Tungsten Carbide refractory metals and stainless steel. *This flux is unsuitable for use on stainless steel where crevice corrosion is likely to be a hazard in service.	Y	Y	Residues are virtually insoluble in water. Immersion in 10% caustic soda or mechanical removal is recommended.
Tenacity 20	Powder	750-1100°C	For Copper, Brass braze welding and steel brazing using bronze rods. Suitable for higher temperatures and extended cycle times. Not recommended for use with silver brazing alloys with liquidus less than 750°C mix with water to form a paste.	Y		Immersion in 10% caustic soda or mechanical removal is recommended.