



Gas2Go R448A

Beijer Ref Holdings Australia, T/A Beijer Ref. Support ABN: 28 607 082 379

Chemwatch Hazard Alert Code: 1

Chemwatch: 62-2487

Issue Date: 10/03/2022

Version No: 5.1

Print Date: 01/05/2025

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Gas2Go R448A
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	LIQUEFIED GAS, N.O.S. (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Refrigerant. Use according to manufacturer's directions. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.
--------------------------	---

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Beijer Ref Holdings Australia, T/A Beijer Ref. Support ABN: 28 607 082 379
Address	2 Kirby Place Bankstown Aerodrome NSW 2200 Australia
Telephone	Not Available
Fax	Not Available
Website	gas2go.com.au
Email	hrrpd.feedback@heatcraftrrpd.com

Emergency telephone number


Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone number(s)	+61 1800 951 288 (ID#: 62-2487)
Other emergency telephone number(s)	+61 3 9573 3188

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification ^[1]	Gases Under Pressure (Compressed Gas), Serious Eye Damage/Eye Irritation Category 2B
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
---------------------	---

Signal word	Warning
-------------	---------

Hazard statement(s)

H280	Contains gas under pressure; may explode if heated.
H320	Causes eye irritation.
AUH044	Risk of explosion if heated under confinement.

Precautionary statement(s) Prevention

P264	Wash all exposed external body areas thoroughly after handling.
------	---

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

P410+P403	Protect from sunlight. Store in a well-ventilated place.
-----------	--

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
75-10-5	26	<u>difluoromethane</u>
354-33-6	26	<u>pentafluoroethane</u>
811-97-2	21	<u>1,1,1,2-tetrafluoroethane</u>
754-12-1	20	<u>2,3,3,3-tetrafluoropropene</u>
29118-24-9	7	<u>1,3,3,3-tetrafluoropropene</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ If product comes in contact with eyes remove the patient from gas source or contaminated area. ▶ Take the patient to the nearest eye wash, shower or other source of clean water. ▶ Open the eyelid(s) wide to allow the material to evaporate. ▶ Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners. ▶ The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage. ▶ Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s) ▶ Transport to hospital or doctor. ▶ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur. ▶ If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage. ▶ Ensure verbal communication and physical contact with the patient. <p>DO NOT allow the patient to rub the eyes DO NOT allow the patient to tightly shut the eyes DO NOT introduce oil or ointment into the eye(s) without medical advice</p>
-------------	---

Continued...

	DO NOT use hot or tepid water.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>Immediately wash affected areas with plenty of water to prevent frostbite.</p>
Inhalation	<ul style="list-style-type: none"> ▶ Following exposure to gas, remove the patient from the gas source or contaminated area. ▶ NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer. ▶ Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures. ▶ If the patient is not breathing spontaneously, administer rescue breathing. ▶ If the patient does not have a pulse, administer CPR. ▶ If medical oxygen and appropriately trained personnel are available, administer 100% oxygen. ▶ Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction. ▶ Keep the patient warm, comfortable and at rest while awaiting medical care. ▶ MONITOR THE BREATHING AND PULSE, CONTINUOUSLY. ▶ Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary.
Ingestion	<p>Not considered a normal route of entry.</p> <p>If poisoning occurs, contact a doctor or Poisons Information Centre.</p> <ul style="list-style-type: none"> ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

For frost-bite caused by liquefied petroleum gas:

- ▶ If part has not thawed, place in warm water bath (41-46 C) for 15-20 minutes, until the skin turns pink or red.
- ▶ Analgesia may be necessary while thawing.
- ▶ If there has been a massive exposure, the general body temperature must be depressed, and the patient must be immediately rewarmed by whole-body immersion, in a bath at the above temperature.
- ▶ Shock may occur during rewarming.
- ▶ Administer tetanus toxoid booster after hospitalization.
- ▶ Prophylactic antibiotics may be useful.
- ▶ The patient may require anticoagulants and oxygen.

[Shell Australia 22/12/87]

For gas exposures:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

SMALL FIRE: Use extinguishing agent suitable for type of surrounding fire.

LARGE FIRE: Cool cylinder.

DO NOT direct water at source of leak or venting safety devices as icing may occur.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
-----------------------------	--

Continued...

Advice for firefighters

Fire Fighting	<p>-----</p> <p>GENERAL</p> <p>-----</p> <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus and protective gloves. ▶ Fight fire from a safe distance, with adequate cover. ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Containers may explode when heated - Ruptured cylinders may rocket ▶ Fire exposed containers may vent contents through pressure relief devices. ▶ High concentrations of gas may cause asphyxiation without warning. ▶ May decompose explosively when heated or involved in fire. ▶ Contact with gas may cause burns, severe injury and/ or frostbite. <p>Decomposition may produce toxic fumes of:</p> <p>carbon monoxide (CO)</p> <p>carbon dioxide (CO₂)</p> <p>hydrogen fluoride</p> <p>other pyrolysis products typical of burning organic material.</p> <p>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</p>
HAZCHEM	2TE

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used. ▶ DO NOT enter confined spaces where gas may have accumulated. ▶ Increase ventilation.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of all unprotected personnel and move upwind. ▶ Alert Emergency Authority and advise them of the location and nature of hazard. ▶ Wear breathing apparatus and protective gloves. ▶ Prevent by any means available, spillage from entering drains and water-courses. ▶ Remove leaking cylinders to a safe place. ▶ Fit vent pipes. Release pressure under safe, controlled conditions ▶ Burn issuing gas at vent pipes. ▶ DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<ul style="list-style-type: none"> · Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature · The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines. · Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended. · Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas. <ul style="list-style-type: none"> ▶ DO NOT transfer gas from one cylinder to another.
Other information	<p>Do not expose to temperatures exceeding 50 °C.</p> <ul style="list-style-type: none"> ▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open. ▶ Such compounds should be sited and built in accordance with statutory requirements. ▶ The storage compound should be kept clear and access restricted to authorised personnel only. ▶ Cylinders stored in the open should be protected against rust and extremes of weather. <p>Store out of direct sunlight</p>

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Cylinder: ▶ Ensure the use of equipment rated for cylinder pressure. ▶ Ensure the use of compatible materials of construction. ▶ Valve protection cap to be in place until cylinder is secured, connected. ▶ Cylinder must be properly secured either in use or in storage.
---------------------------	---

Continued...

Storage incompatibility


- Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances

SECTION 8 Exposure controls / personal protection**Control parameters****Occupational Exposure Limits (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	1,1,1,2-tetrafluoroethane	1,1,1,2-Tetrafluoroethane	1000 ppm / 4240 mg/m3	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
difluoromethane	Not Available	Not Available
pentafluoroethane	Not Available	Not Available
1,1,1,2-tetrafluoroethane	Not Available	Not Available
2,3,3,3-tetrafluoropropene	Not Available	Not Available
1,3,3,3-tetrafluoropropene	Not Available	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> Safety glasses with side shields. Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> When handling sealed and suitably insulated cylinders wear cloth or leather gloves.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> Protective overalls, closely fitted at neck and wrist. Eye-wash unit. Ensure availability of lifeline in confined spaces. Staff should be trained in all aspects of rescue work.

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	Air-line*	AX-2	AX-PAPR-2 ^
up to 10 x ES	-	AX-3	-
10+ x ES	-	Air-line**	-

* - Continuous Flow; ** - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Continued...

- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- ▶ Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear colourless liquefied gas with slightly ether like odour.		
Physical state	Compressed Gas	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	>250
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	1120	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	Based on available data, the classification criteria are not met.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	Based on available data, the classification criteria are not met.
e) Mutagenicity	Based on available data, the classification criteria are not met.

Gas2Go R448A

f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	Based on available data, the classification criteria are not met.
h) STOT - Single Exposure	Based on available data, the classification criteria are not met.
i) STOT - Repeated Exposure	Based on available data, the classification criteria are not met.
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	<p>Inhalation of non-toxic gases may cause:</p> <ul style="list-style-type: none"> ▶ CNS effects: headache, confusion, dizziness, stupor, seizures and coma; ▶ respiratory: shortness of breath and rapid breathing; ▶ cardiovascular: collapse and irregular heart beats; ▶ gastrointestinal: mucous membrane irritation, nausea and vomiting. <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p>
Ingestion	<p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p>
Skin Contact	<p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.</p> <p>Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include "pins and needles", paleness followed by numbness, a hardening and stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).</p>
Eye	<p>There is some evidence to suggest that this material can cause eye irritation and damage in some persons.</p> <p>Not considered to be a risk because of the extreme volatility of the gas.</p>
Chronic	<p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Main route of exposure to the gas in the workplace is by inhalation.</p> <p>Fluorocarbons can cause an increased risk of cancer, spontaneous abortion and birth defects.</p>

Gas2Go R448A	TOXICITY	IRRITATION
	Not Available	Not Available
difluoromethane	TOXICITY	IRRITATION
	Inhalation (Rat) LC50: >760000 ppm4h ^[2]	Not Available
	Oral (Mouse) LD50; 1810 mg/kg ^[2]	
pentafluoroethane	TOXICITY	IRRITATION
	Inhalation (Rat) LC50: >709000 ppm4h ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
1,1,1,2-tetrafluoroethane	TOXICITY	IRRITATION
	Inhalation (Rat) LC50: 359453.102 ppm4h ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
2,3,3,3-tetrafluoropropene	TOXICITY	IRRITATION
	Inhalation (Rat) LC50: >86.831 ppm4h ^[2]	Not Available
1,3,3,3-tetrafluoropropene	TOXICITY	IRRITATION
	Inhalation (Rat) LC50: >1157.752 ppm4h ^[2]	Skin: no adverse effect observed (not irritating) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS.
Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

PENTAFLUOROETHANE	Cardiac sensitisation threshold limit >245400 mg/m3 Anaesthetic effects threshold limit 490800 mg/m3 * DuPont SDS
1,1,1,2-TETRAFLUOROETHANE	* with added oxygen - ZhongHao New Chemical Materials MSDS Excessive concentration can have a narcotic effect; inhalation of high concentrations of decomposition products can cause lung oedema.
2,3,3,3-TETRAFLUOROPROPENE	Mutagenicity : Did not cause genetic damage in animals. Did not cause genetic damage in cultured mammalian cells. Experiments showed mutagenic effects in cultured bacterial cells. Reproductive toxicity : Animal testing showed no reproductive toxicity. Teratogenicity : Animal testing showed effects on embryo-fetal development at levels equal to or above those causing

Continued...

	maternal toxicity. For similar product, 1,3,3,3-tetrafluoropropene HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is LOW
1,3,3,3-TETRAFLUOROPROPENE	Inhalation (rat) NOEL (28 days): >1.5 mg/l * HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is low, no cardiac sensitisation was observed in dogs with exposures up to 120,000 ppm; repeated dose toxicity in rats (13-wk) found mild effects on the heart (NOEL 5,000ppm); in vitro genotoxicity findings include negative Ames Test and negative human lymphocyte chromosome aberration test; in vivo genotoxicity findings in the mouse micronucleus test were negative (inhalation, mammalian bone-marrow cytogenic test with chromosomal analysis).
1,1,1,2-TETRAFLUOROETHANE & 2,3,3,3-TETRAFLUOROPROPENE & 1,3,3,3-TETRAFLUOROPROPENE	Disinfection byproducts (DBPs) are formed when disinfectants such as chlorine, chloramines and ozone react with organic and inorganic matter in water. Animal studies have shown that some DBPs cause cancer. To date, several hundred DBPs have been identified. Numerous haloalkanes and haloalkenes have been tested for cancer-causing and mutation-causing activities. In general, the potential to cause genetic toxicity is dependent on the nature, number and position of halogen(s) and the size of the molecule.
2,3,3,3-TETRAFLUOROPROPENE & 1,3,3,3-TETRAFLUOROPROPENE	* Vendor HFO-1234ze is not likely to accumulate in the bodies of humans or animals Inhalation of perfluoroalkenes can cause lung injury, kidney damage, brain changes and death. Repeated exposures may alter blood pressure and the production of blood cells. The potential for causing cancer is the subject of speculation. Fluoroalkanes, in contrast, are less toxic.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Gas2Go R448A	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

difluoromethane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>97.9mg/l	2
	NOEC(ECx)	96h	Fish	10mg/l	2
	EC50	72h	Algae or other aquatic plants	>114mg/l	2
	EC50	96h	Algae or other aquatic plants	142mg/l	2
	LC50	96h	Fish	>81.8mg/l	2

pentafluoroethane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>97.9mg/l	2
	EC50	72h	Algae or other aquatic plants	>114mg/l	2
	EC50	96h	Algae or other aquatic plants	142mg/l	2
	NOEC(ECx)	96h	Fish	10mg/l	2
	LC50	96h	Fish	>81.8mg/l	2

1,1,1,2-tetrafluoroethane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	980mg/L	5
	EC50	72h	Algae or other aquatic plants	>114mg/l	2
	EC50	96h	Algae or other aquatic plants	142mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	~13.2mg/l	2
	LC50	96h	Fish	450mg/l	2

2,3,3,3-tetrafluoropropene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	65mg/l	2

Continued...

	NOEC(ECx)	72h	Algae or other aquatic plants	>=2.5mg/l	2
	EC50	72h	Algae or other aquatic plants	>2.5mg/l	2
	ErC50	72h	Algae or other aquatic plants	>100mg/l	2
	LC50	96h	Fish	33mg/l	2
1,3,3,3-tetrafluoropropene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>160mg/l	2
	EC50	72h	Algae or other aquatic plants	>170mg/l	2
	ErC50	72h	Algae or other aquatic plants	>170mg/l	2
	EC50(ECx)	48h	Crustacea	>160mg/l	2
	LC50	96h	Fish	>117mg/l	2
	EC50	72h	Algae or other aquatic plants	>10mg/l	2
	EC50(ECx)	72h	Algae or other aquatic plants	>10mg/l	2
Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
difluoromethane	LOW	LOW
pentafluoroethane	HIGH	HIGH
1,1,1,2-tetrafluoroethane	HIGH	HIGH
2,3,3,3-tetrafluoropropene	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
difluoromethane	LOW (LogKOW = 0.2)
pentafluoroethane	LOW (LogKOW = 1.55)
1,1,1,2-tetrafluoroethane	LOW (LogKOW = 1.68)
2,3,3,3-tetrafluoropropene	LOW (LogKOW = 2.15)

Mobility in soil

Ingredient	Mobility
difluoromethane	LOW (Log KOC = 23.74)
pentafluoroethane	LOW (Log KOC = 154.4)
1,1,1,2-tetrafluoroethane	LOW (Log KOC = 96.63)
2,3,3,3-tetrafluoropropene	LOW (Log KOC = 154.4)


SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none">Evaporate residue at an approved site.Return empty containers to supplier. If containers are marked non-returnable establish means of disposal with manufacturer prior to purchase.Ensure damaged or non-returnable cylinders are gas-free before disposal.
------------------------------	---

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

HAZCHEM	2TE
---------	-----

Land transport (ADG)

14.1. UN number or ID number	3163	
14.2. UN proper shipping name	LIQUEFIED GAS, N.O.S. (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)	
14.3. Transport hazard class(es)	Class	2.2
	Subsidiary Hazard	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	274 392
	Limited quantity	120 ml

Air transport (ICAO-IATA / DGR)

14.1. UN number	3163	
14.2. UN proper shipping name	Liquefied gas, n.o.s. * (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)	
14.3. Transport hazard class(es)	ICAO/IATA Class	2.2
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	2L
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	200
	Cargo Only Maximum Qty / Pack	150 kg
	Passenger and Cargo Packing Instructions	200
	Passenger and Cargo Maximum Qty / Pack	75 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Forbidden
	Passenger and Cargo Limited Maximum Qty / Pack	Forbidden

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3163	
14.2. UN proper shipping name	LIQUEFIED GAS, N.O.S. (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)	
14.3. Transport hazard class(es)	IMDG Class	2.2
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-C , S-V
	Special provisions	274 392
	Limited Quantities	120 mL

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
difluoromethane	Not Available

Product name	Group
pentafluoroethane	Not Available
1,1,1,2-tetrafluoroethane	Not Available
2,3,3,3-tetrafluoropropene	Not Available
1,3,3,3-tetrafluoropropene	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
difluoromethane	Not Available
pentafluoroethane	Not Available
1,1,1,2-tetrafluoroethane	Not Available
2,3,3,3-tetrafluoropropene	Not Available
1,3,3,3-tetrafluoropropene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

difluoromethane is found on the following regulatory lists
Australian Inventory of Industrial Chemicals (AIIC)
pentafluoroethane is found on the following regulatory lists
Australian Inventory of Industrial Chemicals (AIIC)
1,1,1,2-tetrafluoroethane is found on the following regulatory lists
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
2,3,3,3-tetrafluoropropene is found on the following regulatory lists
Australian Inventory of Industrial Chemicals (AIIC)
1,3,3,3-tetrafluoropropene is found on the following regulatory lists
Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (difluoromethane; pentafluoroethane; 1,1,1,2-tetrafluoroethane; 2,3,3,3-tetrafluoropropene)
China - IECSC	No (difluoromethane; 2,3,3,3-tetrafluoropropene)
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (1,3,3,3-tetrafluoropropene)
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	No (2,3,3,3-tetrafluoropropene; 1,3,3,3-tetrafluoropropene)
Vietnam - NCI	Yes
Russia - FBEPH	No (2,3,3,3-tetrafluoropropene; 1,3,3,3-tetrafluoropropene)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	10/03/2022
Initial Date	26/02/2016

SDS Version Summary

Version	Date of Update	Sections Updated
4.1	03/04/2020	Composition / information on ingredients - Ingredients
5.1	10/03/2022	Name

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.