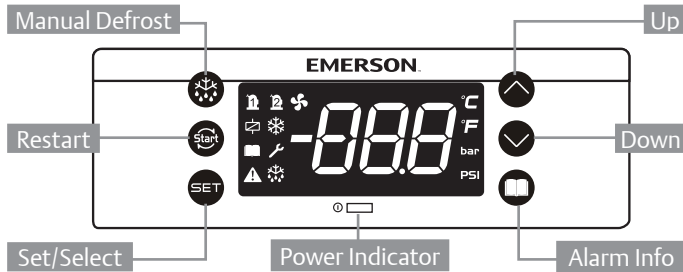


XCM25D Quick Start Guide



Navigation

Enter program mode* ∇ + SET 3 seconds (F flash)

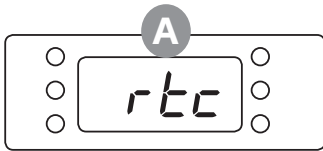
Cycle through options/adjust values Δ ∇

Select function/store function SET

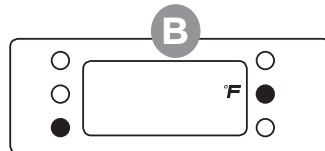
Exit program mode Δ + SET

*Program mode will terminate after 60 seconds of inactivity.

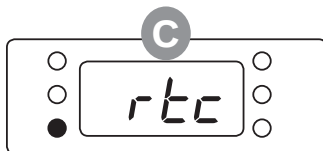
1 Set the clock



The unit will flash *rtc* the first time power is applied or if the clock has lost its setting.



Press and hold ∇ + SET until *F* flashes.



Press SET to select the *rtc* menu.

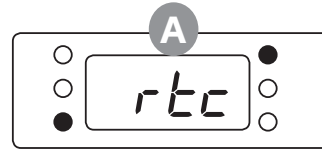


Use SET and Δ ∇ buttons to select and adjust clock parameters.

Clock Parameters

Par.	Description	Value Range
<i>Min</i>	Minute	0-59
<i>Hr</i>	Hour	0-23
<i>Day</i>	Day	1-31
<i>Mon</i>	Month	1-12
<i>Yr</i>	Year	0-99

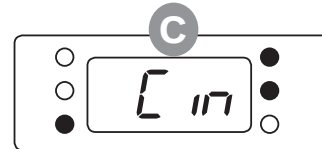
2 Set pressure controls



Press SET and Δ to exit the *rtc* menu. If SET and Δ are held, the control will exit program mode. Use ∇ and SET to return to program mode.



Use the Δ or ∇ buttons to find the *PAR* menu, then press SET to select.

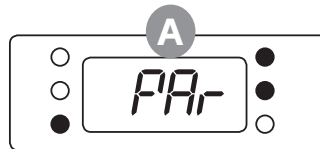


Use SET and Δ ∇ buttons to select and adjust pressure parameters.

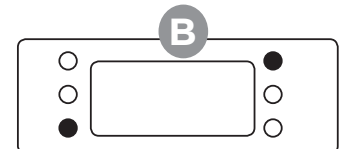
Pressure Parameters

Par.	Description	Value Range
<i>C in</i>	Cut In	10-135 (psi)
<i>C out</i>	Cut Out	0-30 (psi)
<i>REF</i>	Refrigerant	22, 134, 404, (4)07A, (4)07C, 507 (may vary by model)

3 Set defrost parameters and schedule



From the *PAR* menu, use SET and Δ ∇ buttons to select and adjust defrost parameters.



Press and hold SET and ∇ to exit program mode.

Defrost Parameters

Par.	Description	Value Range
<i>idF</i>	Interval between defrost	0-120 (hours)
<i>mdF</i>	Max duration	0-255 (minutes)
<i>EdF</i>	Defrost mode	<i>no</i> (off), <i>int</i> (interval), <i>rtc</i> (clock)
<i>cd1</i>	1st start time	<i>no</i> (not used), 0-23:50
<i>cd2</i>	2nd start time	
<i>cd3</i>	3rd start time	
<i>cd4</i>	4th start time	
<i>cd5</i>	5th start time	
<i>cd6</i>	6th start time	

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