

ENGINEERING
TOMORROW

Danfoss

Food Retail Service Parts Catalog

A collection of the best components
and controls for **Supermarkets**

50,000

food retail
installations
worldwide

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TUA/TUAE—Thermostatic Expansion Valves



Danfoss TUA/TUAE stainless steel thermostatic expansion valves feature solder inlet and outlet connections. By pairing one valve body with one of ten replaceable orifices, a contractor can satisfy applications from -40°F to $+50^{\circ}\text{F}$ and up to $4\frac{1}{2}$ tons capacity (see capacity chart for specifics).

Product Selection

1. Select Valve Body

| Equalization | R-22 | R-407C | R-404A | R-134a |
|--------------|----------|--------|----------|----------|
| Internal | 068U2235 | | 068U2285 | 068U2205 |
| External | 068U2237 | | 068U2287 | 068U2207 |

All valves above have $\frac{3}{8}$ in. \times $\frac{1}{2}$ in. solder ODF connections and are designed for evaporator temperatures -40°F to $+50^{\circ}\text{F}$ (N charge). Other variations available, please contact your local Danfoss authorized wholesaler.

2. Select Orifice

TUA/TUAE valve capacities are based on the installed orifice. To select the correct size, use one of the two methods below:

A. System characteristics: Select the orifice using appropriate refrigerant, evaporator temperature, and system capacity.

OR

B. Nominal capacity of the installed valve: Use the nominal capacity of the originally installed valve and match with the nominal capacity in chart (3rd column from left).

Easy to carry kits for truck stock

All TUA/TUAE valve bodies and orifice featured on the next page and a hex key for superheat adjustment. **068U7000**

Both TUA/TUAE valve bodies and orifices and T2/TE2 and orifices plus gaskets for TUA/TUAE and a hex key for superheat adjustment. **068U7001**

Kits are plastic cases with foam inserts, all valves and orifices, and instructions for selection and installation of the valves. Empty kits and foam available upon request.

TUA and TUAE (IF EXACT CAPACITY CANNOT BE FOUND, USE NEXT LARGER ORIFICE)

| R-22 | | R-407C | Evaporator temperature ($^{\circ}\text{F}$) | | | | | | | | | | |
|--------------|------------------|---|---|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|
| Orifice size | Danfoss Code No. | Nominal capacity of installed valve ¹ (tons) | -40 | -30 | -20 | -10 | 0 | 10 | 20 | 30 | 40 | 50 | |
| | | | Rated capacity ² (tons) | | | | | | | | | | |
| 0 | 068U1030 | $\frac{1}{8}$ | $\frac{1}{15}$ | $\frac{1}{15}$ | $\frac{1}{15}$ | $\frac{1}{10}$ | $\frac{1}{8}$ | $\frac{1}{8}$ | $\frac{1}{6}$ | $\frac{1}{6}$ | $\frac{1}{6}$ | $\frac{1}{6}$ | |
| 1 | 068U1031 | $\frac{1}{5}$ | $\frac{1}{10}$ | $\frac{1}{8}$ | $\frac{1}{8}$ | $\frac{1}{6}$ | $\frac{1}{6}$ | $\frac{1}{5}$ | $\frac{1}{5}$ | $\frac{1}{5}$ | $\frac{1}{5}$ | $\frac{1}{4}$ | |
| 2 | 068U1032 | $\frac{1}{4}$ | $\frac{1}{10}$ | $\frac{1}{8}$ | $\frac{1}{8}$ | $\frac{1}{6}$ | $\frac{1}{5}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{3}$ | |
| 3 | 068U1033 | $\frac{1}{3}$ | $\frac{1}{8}$ | $\frac{1}{6}$ | $\frac{1}{5}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | |
| 4 | 068U1034 | $\frac{1}{2}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{3}{4}$ | |
| 5 | 068U1035 | $\frac{3}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{3}{4}$ | $\frac{3}{4}$ | $\frac{3}{4}$ | $\frac{3}{4}$ | 1 | |
| 6 | 068U1036 | $1\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{3}{4}$ | $\frac{3}{4}$ | 1 | 1 | $1\frac{1}{4}$ | $1\frac{1}{3}$ | $1\frac{1}{2}$ | |
| 7 | 068U1037 | 2 | $\frac{1}{2}$ | $\frac{3}{4}$ | $\frac{3}{4}$ | 1 | 1 | $1\frac{1}{5}$ | $1\frac{1}{2}$ | $1\frac{3}{4}$ | 2 | 2 | |
| 8 | 068U1038 | $2\frac{3}{4}$ | 1 | 1 | $1\frac{1}{3}$ | $1\frac{1}{2}$ | $1\frac{3}{4}$ | 2 | $2\frac{1}{3}$ | $2\frac{1}{2}$ | $2\frac{1}{2}$ | 3 | |
| 9 | 068U1039 | 4 | $1\frac{1}{3}$ | $1\frac{1}{2}$ | $1\frac{3}{4}$ | 2 | $2\frac{1}{2}$ | $2\frac{3}{4}$ | $3\frac{1}{4}$ | $3\frac{1}{2}$ | 4 | $4\frac{1}{2}$ | |

| R-404A | | Evaporator temperature ($^{\circ}\text{F}$) | | | | | | | | | | |
|--------------|------------------|---|------------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Orifice size | Danfoss Code No. | Nominal capacity of installed valve ¹ (tons) | -40 | -30 | -20 | -10 | 0 | 10 | 20 | 30 | 40 | 50 |
| | | | Rated capacity ² (tons) | | | | | | | | | |
| 0 | 068U1030 | $\frac{1}{8}$ | $\frac{1}{20}$ | $\frac{1}{20}$ | $\frac{1}{15}$ | $\frac{1}{15}$ | $\frac{1}{10}$ | $\frac{1}{10}$ | $\frac{1}{8}$ | $\frac{1}{8}$ | $\frac{1}{8}$ | $\frac{1}{8}$ |
| 1 | 068U1031 | $\frac{1}{5}$ | $\frac{1}{15}$ | $\frac{1}{15}$ | $\frac{1}{10}$ | $\frac{1}{8}$ | $\frac{1}{8}$ | $\frac{1}{6}$ | $\frac{1}{6}$ | $\frac{1}{5}$ | $\frac{1}{5}$ | $\frac{1}{5}$ |
| 2 | 068U1032 | $\frac{1}{4}$ | $\frac{1}{15}$ | $\frac{1}{15}$ | $\frac{1}{10}$ | $\frac{1}{8}$ | $\frac{1}{6}$ | $\frac{1}{5}$ | $\frac{1}{5}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{4}$ |
| 3 | 068U1033 | $\frac{1}{3}$ | $\frac{1}{10}$ | $\frac{1}{8}$ | $\frac{1}{8}$ | $\frac{1}{6}$ | $\frac{1}{5}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{3}$ |
| 4 | 068U1034 | $\frac{1}{2}$ | $\frac{1}{6}$ | $\frac{1}{5}$ | $\frac{1}{4}$ | $\frac{1}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{1}{2}$ |
| 5 | 068U1035 | $\frac{3}{4}$ | $\frac{1}{5}$ | $\frac{1}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{3}{4}$ | $\frac{3}{4}$ | $\frac{3}{4}$ |
| 6 | 068U1036 | $1\frac{1}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{3}{4}$ | $\frac{3}{4}$ | 1 | 1 | 1 | $1\frac{1}{3}$ |
| 7 | 068U1037 | $1\frac{1}{2}$ | $\frac{1}{3}$ | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{3}{4}$ | 1 | 1 | $1\frac{1}{3}$ | $1\frac{1}{2}$ | $1\frac{1}{2}$ | $1\frac{3}{4}$ |
| 8 | 068U1038 | $2\frac{1}{3}$ | $\frac{1}{2}$ | $\frac{3}{4}$ | 1 | 1 | $1\frac{1}{3}$ | $1\frac{1}{2}$ | 2 | 2 | $2\frac{1}{3}$ | $2\frac{1}{2}$ |
| 9 | 068U1039 | $3\frac{1}{3}$ | $\frac{3}{4}$ | 1 | $1\frac{1}{3}$ | $1\frac{1}{2}$ | 2 | $2\frac{1}{4}$ | $2\frac{1}{2}$ | 3 | $3\frac{1}{2}$ | $3\frac{3}{4}$ |

| R-134a | | | Evaporator temperature (°F) | | | | | | | | | | |
|--------------|------------------|---|------------------------------------|------|------|-------|-------|-------|-------|-------|-------|-------|--|
| Orifice size | Danfoss Code No. | Nominal capacity of installed valve ¹ (tons) | -40 | -30 | -20 | -10 | 0 | 10 | 20 | 30 | 40 | 50 | |
| | | | Rated capacity ² (tons) | | | | | | | | | | |
| 0 | 068U1030 | 1/8 | 1/30 | 1/20 | 1/20 | 1/20 | 1/15 | 1/15 | 1/10 | 1/10 | 1/6 | 1/6 | |
| 1 | 068U1031 | 1/8 | 1/20 | 1/15 | 1/15 | 1/10 | 1/10 | 1/8 | 1/6 | 1/6 | 1/6 | 1/5 | |
| 2 | 068U1032 | 1/8 | 1/15 | 1/15 | 1/15 | 1/10 | 1/8 | 1/6 | 1/6 | 1/6 | 1/5 | 1/5 | |
| 3 | 068U1033 | 1/4 | 1/15 | 1/10 | 1/8 | 1/8 | 1/6 | 1/5 | 1/5 | 1/5 | 1/4 | 1/4 | |
| 4 | 068U1034 | 1/8 | 1/6 | 1/6 | 1/5 | 1/5 | 1/4 | 1/4 | 1/3 | 1/3 | 1/3 | 1/2 | |
| 5 | 068U1035 | 1/2 | 1/5 | 1/5 | 1/4 | 1/4 | 1/3 | 1/3 | 1/2 | 1/2 | 1/2 | 1/2 | |
| 6 | 068U1036 | 3/4 | 1/4 | 1/4 | 1/3 | 1/3 | 1/2 | 1/2 | 3/4 | 3/4 | 1 | 1 | |
| 7 | 068U1037 | 1 1/4 | 1/3 | 1/3 | 1/2 | 1/2 | 3/4 | 3/4 | 1 | 1 | 1 1/4 | 1 1/2 | |
| 8 | 068U1038 | 1 3/4 | 1/2 | 1/2 | 3/4 | 3/4 | 1 | 1 1/4 | 1 1/2 | 1 3/4 | 2 | 2 | |
| 9 | 068U1039 | 2 1/2 | 3/4 | 1 | 1 | 1 1/3 | 1 1/2 | 1 3/4 | 2 | 2 1/3 | 2 3/4 | 3 | |

All capacity data is in accordance to ARI 750-2007.

¹ Nominal capacity based on condensing temperature of 100 °F, a vapor free liquid temperature of 98 °F ahead of the expansion valve and an evaporator temperature of 40 °F.

² Capacity based on condensing temperature of 95 °F and a vapor free liquid temperature of 85 °F ahead of the expansion valve.

TUA/TUAE Spare Parts and Accessories

| Description | Notes | Danfoss Code No. |
|--|-------|------------------|
| Bulb strap | | 068U3507 |
| Metal gasket (24 pcs.) | | 068U0015 |
| Filter for orifices 0-4 (clear; 24 pcs.) | | 068U1706 |
| Filter for orifices 5-9 (blue; 24 pcs.) | | 068U0016 |

ETS—Electric Expansion Valves



ETS stepper motor electric expansion valves are designed for precise liquid injection in evaporators for air conditioning and refrigeration applications. The valve piston and linear positioning mechanism is fully balanced, providing bidirectional flow capability and tight solenoid shutoff in both flow directions. ETS valves cannot be used with flammable hydrocarbons.

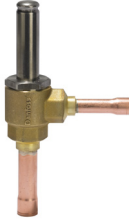
| Danfoss Type | R-410A (tons) | R-22 (tons) | R-134a (tons) | R-404A (tons) | Solder ODF Connection | | Danfoss Code No. |
|--------------|---------------|-------------|---------------|---------------|-----------------------|--------------|------------------|
| | | | | | Inlet (in.) | Outlet (in.) | |
| ETS 12.5 | 20 | 16 | 13 | 12 | 1/2 | 1/2 | 034G4209 |
| ETS 12.5 | 20 | 16 | 13 | 12 | 5/8 | 5/8 | 034G4210 |
| ETS 12.5 | 20 | 16 | 13 | 12 | 7/8 | 7/8 | 034G4211 |
| ETS 25 | 41 | 34 | 27 | 25 | 5/8 | 5/8 | 034G4202 |
| ETS 25 | 41 | 34 | 27 | 25 | 7/8 | 7/8 | 034G4203 |
| ETS 50 | 75.7 | 62 | 48.9 | 46.3 | 1 1/8 | 1 1/8 | 034G1706 |
| ETS 100 | 140.9 | 115.4 | 91.2 | 86.6 | 1 3/8 | 1 3/8 | 034G0508 |

The rated capacity is based on an evaporation temperature of 40 °F, liquid temperature of 82 °F, and condensing temperature of 90 °F.

ETS Spare Parts and Accessories

| Description | Danfoss Code No. |
|---|------------------|
| AST-G Service Driver: used to manually open or close valve | 034G0013 |
| M12 cable, 26 ft. | 034G2323 |
| M12 cable, 6 ft. | 034G2330 |
| Cable filter for long wire runs (in excess of 32 ft.); permits wire runs of up to 328 ft. | 034G2238 |

AKV 10P, AKV 10PS—Electric Expansion Valves



AKV 10P and AKV10PS are electric operated expansion valves designed for refrigerating plants. The AKV 10P and AKV 10PS valves are normally controlled by a controller from the Danfoss range of ADAP- KOOL® controllers that ensure precise liquid injection into evaporators. The valves enable optimum utilization of the evaporator, increased energy efficiency, COP and improved overall system performance while being designed for use with a wide variety of refrigerants. Soft pulse operation provides for a low noise valve.

AKV valves for fluorinated refrigerants

| Danfoss Type ¹ | Rated Capacity (tons) | | | | | Solder ODF Connection (in.) | | Danfoss Code No. |
|---------------------------|-----------------------|----------|---------------------|---------------------|---------------------|-----------------------------|--------------|------------------|
| | R-744 ² | | R-407A ³ | R-404A ³ | R-507A ³ | Inlet (in.) | Outlet (in.) | |
| | Refrig. | Freezing | | | | | | |
| AKV 10P0 | 0.13 | 0.20 | 0.10 | 0.06 | | 3/8 | 1/2 | 068F5210 |
| AKV 10P1 | 0.33 | 0.53 | 0.26 | 0.23 | | 3/8 | 1/2 | 068F5211 |
| AKV 10P2 | 0.59 | 0.93 | 0.45 | 0.37 | | 3/8 | 1/2 | 068F5212 |
| AKV 10P3 | 0.90 | 1.41 | 0.69 | 0.57 | | 3/8 | 1/2 | 068F5213 |
| AKV 10P4 | 1.74 | 2.75 | 1.34 | 0.88 | | 3/8 | 1/2 | 068F5214 |
| AKV 10P5 | 2.42 | 3.82 | 1.87 | 1.39 | | 3/8 | 1/2 | 068F5215 |
| AKV 10P6 | 4.31 | 6.81 | 3.32 | 2.22 | | 3/8 | 1/2 | 068F5216 |
| AKV 10P7 | 7.00 | 11.10 | 5.39 | 3.55 | | 1/2 | 5/8 | 068F5217 |
| AKV 10PS4 | 1.74 | 2.75 | 1.34 | 0.88 | | 3/8 | 1/2 | 068F4044 |
| AKV 10PS5 | 2.42 | 3.82 | 1.87 | 1.39 | | 3/8 | 1/2 | 068F4045 |
| AKV 10PS6 | 4.31 | 6.81 | 3.32 | 2.22 | | 3/8 | 1/2 | 068F4046 |
| AKV 10PS7 | 7.00 | 11.10 | 5.39 | 3.55 | | 1/2 | 5/8 | 068F4047 |

¹ AKV 10P type valve is direct operated; AKV 10PS type valve is servo operated.

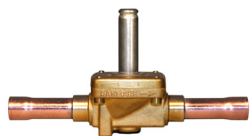
² Rated capacities are based on: Condensing temperature $t_c = 32$ °F, Evaporating temperature Refrig. $t_e = 14$ °F, temperature Freezing $t_e = -22$ °F, Subcooling = 1.8 °F.

³ Rated capacities are based on: Condensing temperature $t_c = 100$ °F, Liquid temperature $t_l = 98$ °F, Evaporating temperature $t_e = 39$ °F. AKV valves should be paired with standard BJ/BX coils (page 8).

Orifices and Filter/Gasket Kits

| Description | Danfoss Code No. |
|---|------------------|
| AKV 10P0-P3 orifice kit (orifice, O-ring, strainer) | 068F5151 |
| AKV 10P4-P7 orifice kit (orifice, O-ring, strainer) | 068F5152 |

EVR V2—Solenoid Valves



EVR V2 solenoid valves are direct- or servo-operated for liquid, suction, and hot gas lines. Available in both normally closed (NC) and normally open (NO) versions, EVR V2 valves feature interchangeable AC and DC coils. In standard applications, pair EVR valves with a BJ, BX, BT, or BU solenoid coil (page 8).

EVR V2 Solenoid Valves

| Danfoss Type | Rated capacity (liquid tons) | | | Solder ODF connection (in.) | Port size (in.) | Max. working pressure (psig) | Danfoss Code No. ¹ | |
|--------------|------------------------------|--------|------------------|-----------------------------|-----------------|------------------------------|-------------------------------|---------------------|
| | R-22 R-407C | R-134a | R-404A R-507A | | | | with manual stem | without manual stem |
| EVR 3 | 1.66 | 1.54 | 1.07 | ¼ | ⅜ | 655 | | 032F1206 |
| EVR 3 | 1.66 | 1.54 | 1.07 | ⅜ | ⅜ | 655 | | 032F1204 |
| EVR 6 | 5.47 | 5.07 | 3.51 | ⅜ | 15/64 | 655 | 032L7116 | 032L1212 |
| EVR 6 | 5.47 | 5.07 | 3.51 | ½ | 15/64 | 655 | 032L7144 | 032L1209 |
| EVR 8 | 6.52 | 6.03 | 4.18 | ½ | 5/16 | 655 | 032L7148 | 032L7121 |
| EVR 10 | 11.50 | 10.64 | 7.38 | 5/8 | 3/8 | 655 | 032L7149 | 032L1214 |
| EVR 15 | 17.71 | 16.39 | 11.37 | 5/8 | 9/16 | 655 | | 032L1228 |
| EVR 18 | 23.18 | 21.46 | 14.88 | 7/8 | 19/32 | 655 | 032L1004 | |
| EVR 20 | 36.76 | 34.04 | 23.60 | 7/8 | 7/8 | 655 | 032L1254 | 032L1240 |
| EVR 22 | 41.93 | 38.82 | 26.92 | 1 ⅛ | 15/16 | 655 | 032L7137 | 032L7145 |
| EVR 25 | 60.19 | 55.72 | 38.64 | 1 ⅜ | 1 | 655 | 032L2207 | 032L2208 |
| EVR 32 | 102.85 | 95.23 | 66.03 | 1 5/8 | 7/8 | 655 | 032L1103 | 032L1104 |

¹Valve body is normally closed (NC) and excludes coil. Additional code nos. available in Coolselector or contact Danfoss.

EVR V2 Spare Parts and Accessories

| Description | Version(s) applied to | Applicable Danfoss Types | Danfoss Code No. |
|---|-----------------------|--------------------------|------------------|
| Permanent magnet coil for servicing and testing | 1, 2 | all | 018F0091 |
| Service kit (NC); O-ring, (4) screws, armature assembly, rubber gasket, compression spring | 1, 2 | EVR 3 | 032F0181 |
| Seal kit (NC); O-ring for armature tube, rubber gasket, O-ring for steel cover, support ring | 1 | EVR 6, 8 | 032F8165 |
| Service kit (NC); diaphragm, O-ring for armature tube, (4) screws T20, (4) screws T15, armature assembly, rubber gasket, O-ring for steel cover, support ring, compression spring | 1 | EVR 6, 8 | 032F8166 |
| Seal kit (NC/NO); O-ring, rubber gasket, support ring | 2 | EVR 6, 8 | 032L0548 |
| Service kit (NC); diaphragm, O-ring, (4) screws, armature assembly, rubber gasket, support ring, compression ring | 2 | EVR 6, 8 | 032L0550 |
| Service kit (NC); diaphragm assembly, O-ring, (4) screws, armature assembly, rubber gasket, compression spring | 1 | EVR 10 | 032F0185 |
| Service kit (NC); diaphragm, O-ring, (4) screws, armature assembly, rubber gasket, support ring, compression ring | 2 | EVR 10 | 032L0552 |
| Seal kit (NC/NO); O-ring for armature tube, (3) rubber gasket (1 ea. for EVR 10, 15, 20) (4) refrigeration gasket (2 ea. For EVR 15, 20) | 1 | EVR 10, 15, 20 | 032F8196 |
| Service kit (NC); diaphragm, O-ring, (4) screws, armature assembly, rubber gasket, (2) refrigeration gasket (flange connections), compression ring | 2 | EVR 15, 18, 20, 22 | 032L0554 |
| Service kit (NC); diaphragm assembly, O-ring, (4) screws, armature assembly, rubber gasket, refrigeration gasket, compression spring | 1 | EVR 15, 18 | 032F0187 |
| Service kit (NC); diaphragm assembly, O-ring, (4) screws, armature assembly, rubber gasket, refrigeration gasket, compression spring | 1 | EVR 20, 22 | 032F0189 |
| Manual spindle; spindle assembly | 1, 2 | EVR 20, 22 | 032F0193 |
| Seal kit (NC); (2) Al. gasket, (3) O-rings, rubber gasket | 1, 2 | EVR 25 | 032F2326 |
| Piston service kit (NC); (2) O-ring, compression spring, piston assembly, insert block, rubber gasket, piston ring | 1, 2 | EVR 25 | 032F2326 |
| Piston service kit (NC); (5) O-rings, Al. gasket, piston assembly, insert block, gasket, piston ring, compression spring, refrigeration gasket | 1, 2 | EVR 32 | 042H0172 |
| Pilot service kit (NC); (2) Al. gaskets, O-ring, orifice, armature tube assembly, armature, armature assembly, compression spring | 1, 2 | EVR 25, 32 | 042H0165 |
| Seal kit (NC); (4) O-rings, (2) Al. gaskets | 1, 2 | EVR 32 | 032F2327 |

To determine the version of EVR, read the code number engraved on the armature. Codes beginning with 032F, 032G, and 042 are V1; codes beginning with 032L are V2. Kits for types not included in catalog may be available; contact Danfoss for more information.

BJ/BX/BT/BU—Solenoid Coils



BJ, BX, BT, and BU coils are designed to be used with Danfoss solenoid valves and electric expansion valves and offer easy mounting and dismounting with high-reliability. EVR solenoid valves and AKV electric expansion valves can be paired with standard BJ or BX coils, while only EVR solenoid can be paired with dual voltage/dual frequency BT or BU coils, which can be configured with one of four voltages and frequencies.

| Coil type | Voltage (V) | Frequency (Hz) | Power consumption (W) | Danfoss Type (junction box) | Length of wire (in.) | Danfoss Code No. | Danfoss Type (conduit boss) | Length of wire (in.) | Danfoss Code No. |
|----------------|-------------|----------------|-----------------------|-----------------------------|----------------------|------------------|-----------------------------|----------------------|------------------|
| Standard Coil | 24 | 50/60 | 14 | BJ024CS | 7 | 018F4100 | BX024CS | 18 | 018F4102 |
| | 110 | 50/60 | 16 | BJ120CS | 7 | 018F4110 | BX120CS | 18 | 018F4112 |
| | 120 | 60 | 15 | | | | | | |
| | 208–240 | 60 | 14 | BJ240CS | 7 | 018F4120 | BX240CS | 18 | 018F4122 |
| | 230 | 50 | 17 | | | | | | |
| High MOPD Coil | 120 | 60 | 16 | BJ120BS | 7 | 018F4130 | BX120BS | 98 | 018F4131 |
| | 208 | 60 | 16 | BJ208BS | 7 | 018F4132 | BX208BS | 98 | 018F4133 |
| | 240 | 60 | 16 | BJ240BS | 7 | 018F4134 | BX240BS | 98 | 018F4135 |

Dual Voltage/Dual Frequency Coils¹

| Coil type | Voltage (V) | Frequency (Hz) | Power consumption (W) | Danfoss Type (junction box) ² | Length of wire (in.) | Danfoss Code No. | Danfoss Type (conduit boss) ³ | Length of wire (in.) | Danfoss Code No. |
|-----------|-------------|----------------|-----------------------|--|----------------------|------------------|--|----------------------|------------------|
| EVR | 110 | 50 | 12 | BT240CS | 7 | 018F4180 | BU240CS | 7 | 018F4181 |
| | 110–120 | 60 | | | | | | | |
| | 230 | 50 | | | | | | | |
| | 208–240 | 60 | | | | | | | |

¹ Only compatible with EVR solenoid valves

² Enclosure rating for BT coils is NEMA 2 ~ IP 12–32

³ Enclosure rating for BU coils is NEMA 4 ~ IP 54

SGP—Sight Glasses



Danfoss sight glasses indicate the presence of moisture in refrigeration and air conditioning systems.

| Danfoss Type | Version | Connection (in.) | Ambient temp. (°F) | Max. working pressure (psig) | Danfoss Code No. |
|--------------|-------------------|------------------|--------------------|------------------------------|------------------|
| SGP 6 N | Flare int. x ext. | ¼ x ¼ | –60 to 175 | 750 | 014L0171 |
| SGP 10 N | | ¾ x ¾ | | | 014L0172 |
| SGP 12 N | | ½ x ½ | | | 014L0173 |
| SGP 6s N | ODF x ODF solder | ¼ x ¼ | | | 014L0181 |
| SGP 10s N | | ¾ x ¾ | | | 014L0182 |
| SGP 12s N | | ½ x ½ | | | 014L0183 |
| SGP 16s N | | ¾ x ¾ | | | 014L0145 |
| SGP 22s N | | 7/8 x 7/8 | | | 014L0186 |
| SGP 1/2 RN | NPT | ½ | | | 014L0006 |

GBC V2/GBC H—Ball Valves



GBC ball valves are manually operated shut-off valves suitable for bi-directional flow and can be used in liquid, suction, and hot gas lines. Features include: ball status indicator on spindle top, laser-welded construction, burst-proof spindle design, and holes for panel mounting. GBC H ball valves have been designed and tested to meet the high pressure requirements of CO₂ systems.

Standard Ball Valves

| Danfoss Type | Solder ODF connection (in.) | C _v Value (gal/min) | Working pressure (psig) | Danfoss Code No. |
|--------------|-----------------------------|--------------------------------|-------------------------|------------------|
| GBC 6s | ¼ | 2.12 | 650 | 009L8050 |
| GBC 10s | ⅜ | 9.29 | | 009L8051 |
| GBC 12s | ½ | 15.22 | | 009L8052 |
| GBC 16s | ⅝ | 18.10 | | 009L8053 |
| GBC 18s | ¾ | 25.35 | | 009L8054 |
| GBC 22s | ⅞ | 38.54 | | 009L8065 |
| GBC 28s | 1 ¼ | 71.96 | | 009L8066 |
| GBC 35s | 1 ⅜ | 107.23 | | 009L8067 |
| GBC 42s | 1 ½ | 155.78 | | 009L8068 |
| GBC 54s | 2 ⅛ | 277.57 | | 009L8059 |
| GBC 67s | 2 ½ | 424.69 | | 009L8069 |

Ball Valves for High Pressure Refrigerants (CO₂)

| Danfoss Type | Solder ODF connection (in.) | C _v Value (gal/min) | Working pressure (psig) | Danfoss Code No. |
|--------------|-----------------------------|--------------------------------|-------------------------|------------------|
| GBC 6s H | ¼ | 1.09 | 1305 | 009G7415 |
| GBC 10s H | ⅜ | 3.52 | | 009G7416 |
| GBC 12s H | ½ | 8.05 | | 009G7417 |
| GBC 16s H | ⅝ | 11.11 | | 009G7418 |
| GBC 18s H | ¾ | 17.88 | | 009G7419 |
| GBC 22s H | ⅞ | 24.64 | | 009G7420 |

Seal Cap Kits

| Danfoss Type | Valve connection size in. | Industrial pack (no. of pcs) | Code no. for 009GXXXX series | Code no. for 009LXXXX 650 psig series |
|-------------------|---------------------------|------------------------------|------------------------------|---------------------------------------|
| GBC 6s – GBC 12s | ¼–½ | 6 | 009G7210 | 009L7209 |
| GBC 16s – GBC 22s | ⅝–⅞ | 6 | | 009L7210 |
| GBC 28s – GBC 35s | 1 ⅛–1 ⅜ | 4 | 009G7211 | – |
| | | 3 | – | 009L7211 |
| GBC 42s – GBC 79s | 1 ½–3 ⅛ | 4 | 009G7212 | – |
| | | 3 | – | 009L7212 |

Bracket Kits

| Danfoss Type | Valve connection size in. | Industrial pack (no. of pcs) | Code no. for 009GXXXX series | Code no. for 009LXXXX 650 psig series |
|-------------------|---------------------------|------------------------------|------------------------------|---------------------------------------|
| GBC 6s – GBC 12s | ¼–½ | 12 | 009G7084 | 009G7089 |
| GBC 16s | ⅝ | 12 | | 009G7084 |
| GBC 18s – GBC 22s | ¾–⅞ | 12 | 009G7085 | |
| GBC 28s | 1 ¼ | 10 | 009G7086 | |
| GBC 35s | 1 ⅜ | 5 | 009G7087 | |
| GBC 42s | 1 ½ | 4 | 009G7088 | |

Ball Valves Spare Parts and Accessories

| Danfoss Type | Type(s) applied to | Danfoss Code No. |
|----------------------------|---------------------------|------------------|
| Ball valve service kit | GBC 6, 10, 12, 16, 18, 22 | 009G7012 |
| Ball valve service kit | GBC 28, 35 | 009G7014 |
| Ball valve service kit | GBC 42, 54, 67 | 009G7016 |
| Ball valve replacement cap | GBC 6, 10, 12, 16, 18, 22 | 009G7210 |
| Ball valve replacement cap | GBC 28, 35 | 009G7211 |
| Ball valve replacement cap | GBC 42, 54, 67 | 009G7212 |

Codes listed above are for GBC V1; for GBC V2 spare parts and accessories, contact Danfoss.

Filter Driers



Danfoss filter driers function as simple drop-in replacements for most driers sold in the aftermarket or installed on equipment by manufacturers. All Danfoss filter driers are constructed with a solid core design, maximizing moisture removal while minimizing pressure drop. DC cores and DCL filter driers include both moisture and acid adsorption properties, while DM cores and DML filter driers only include moisture adsorption properties. Danfoss recommends DC cores and DCL filter driers for standard liquid line aftermarket applications and DM cores and DML filter driers when acid reduction is not necessary. For acid reduction after a burnout, Danfoss recommends suction line DAS filter driers or DA cores. For CO₂ applications, Danfoss recommends DM cores or DMT filter driers.

DCL/DCB Filter Driers

| Danfoss Type | Connection (in.) | Max. working pressure (psig) | Drying capacity (lbs. of refrigerant) | | | | | | | | Liquid capacity (tons) | | | | Danfoss Code No. |
|-----------------|------------------|------------------------------|---------------------------------------|--------|--------|--------|--------|--------|--------|--------|------------------------|--------|-------|--------|-----------------------|
| | | | R-134a | | R-404A | | R-22 | | R-410A | | R-134a | R-404A | R-22 | R-410A | |
| | | | 75 °F | 125 °F | 75 °F | 125 °F | 75 °F | 125 °F | 75 °F | 125 °F | | | | | |
| DCL 1.52/2.8mms | ¼ solder | 667 | 5.10 | 4.60 | 5.30 | 5.10 | 5.10 | 4.60 | 4.60 | 4.20 | 0.80 | 0.50 | 0.90 | 0.80 | 023Z8255 |
| DCL 032s | ¼ solder | 667 | 8.50 | 8.00 | 9.10 | 8.70 | 8.60 | 8.00 | 7.80 | 7.20 | 1.90 | 1.42 | 2.12 | 2.11 | 023Z5013 ¹ |
| DCL 032 | ¼ flare | 667 | 8.50 | 8.00 | 9.10 | 8.70 | 8.60 | 8.00 | 7.80 | 7.20 | 1.90 | 1.42 | 2.12 | 2.11 | 023Z5000 ¹ |
| DCL 052s | ¼ solder | 667 | 13.60 | 12.80 | 14.60 | 13.80 | 13.80 | 12.70 | 12.40 | 11.40 | 2.18 | 1.60 | 2.40 | 2.37 | 023Z5018 |
| DCL 052 | ¼ flare | 667 | 13.60 | 12.80 | 14.60 | 13.80 | 13.80 | 12.70 | 12.40 | 11.40 | 2.18 | 1.60 | 2.40 | 2.37 | 023Z5002 |
| DCL 053s | ⅜ solder | 667 | 13.60 | 12.80 | 14.60 | 13.80 | 13.80 | 12.70 | 12.40 | 11.40 | 3.66 | 2.79 | 4.10 | 4.15 | 023Z5019 |
| DCL 053 | ⅜ flare | 667 | 13.60 | 12.80 | 14.60 | 13.80 | 13.80 | 12.70 | 12.40 | 11.40 | 3.66 | 2.79 | 4.10 | 4.15 | 023Z5003 |
| DCL 082s | ¼ solder | 667 | 21.70 | 20.50 | 23.30 | 22.10 | 22.00 | 20.30 | 19.80 | 18.20 | 2.18 | 1.55 | 2.37 | 2.28 | 023Z5022 |
| DCL 082 | ¼ flare | 667 | 21.70 | 20.50 | 23.30 | 22.10 | 22.00 | 20.30 | 19.80 | 18.20 | 2.18 | 1.55 | 2.37 | 2.28 | 023Z5004 |
| DCL 083s | ⅜ solder | 667 | 21.70 | 20.50 | 23.30 | 22.10 | 22.00 | 20.30 | 19.80 | 18.20 | 4.03 | 3.12 | 4.56 | 4.65 | 023Z5023 |
| DCL 084s | ½ solder | 667 | 21.70 | 20.50 | 23.30 | 22.10 | 22.00 | 20.30 | 19.80 | 18.20 | 8.14 | 6.07 | 9.03 | 8.99 | 023Z5026 |
| DCL 084 | ½ flare | 667 | 21.70 | 20.50 | 23.30 | 22.10 | 22.00 | 20.30 | 19.80 | 18.20 | 8.14 | 6.07 | 9.03 | 8.99 | 023Z5006 |
| DCL 162 | ¼ flare | 667 | 47.70 | 45.10 | 51.30 | 48.60 | 48.30 | 44.70 | 43.50 | 40.10 | 2.18 | 1.54 | 2.36 | 2.28 | 023Z5007 |
| DCL 163s | ⅜ solder | 667 | 47.70 | 45.10 | 51.30 | 48.60 | 48.30 | 44.70 | 43.50 | 40.10 | 4.64 | 3.18 | 4.95 | 4.67 | 023Z5029 |
| DCL 163 | ⅜ flare | 667 | 47.70 | 45.10 | 51.30 | 48.60 | 48.30 | 44.70 | 43.50 | 40.10 | 4.64 | 3.18 | 4.95 | 4.67 | 023Z5008 |
| DCL 164s | ½ solder | 667 | 47.70 | 45.10 | 51.30 | 48.60 | 48.30 | 44.70 | 43.50 | 40.10 | 9.15 | 6.69 | 10.07 | 9.90 | 023Z5032 |
| DCL 165s | ⅝ solder | 667 | 47.70 | 45.10 | 51.30 | 48.60 | 48.30 | 44.70 | 43.50 | 40.10 | 12.69 | 10.41 | 14.74 | 15.59 | 023Z5033 |
| DCL 165 | ⅝ flare | 667 | 47.70 | 45.10 | 51.30 | 48.60 | 48.30 | 44.70 | 43.50 | 40.10 | 12.69 | 10.41 | 14.74 | 15.59 | 023Z5010 |
| DCL 303s | ⅜ solder | 667 | 100.50 | 95.00 | 108.00 | 102.40 | 101.80 | 94.10 | 91.60 | 84.40 | 4.46 | 3.00 | 4.72 | 4.40 | 023Z0030 |
| DCL 303 | ⅜ flare | 667 | 100.50 | 95.00 | 108.00 | 102.40 | 101.80 | 94.10 | 91.60 | 84.40 | 4.46 | 3.00 | 4.72 | 4.40 | 023Z0012 |
| DCL 304s | ½ solder | 667 | 100.50 | 95.00 | 108.00 | 102.40 | 101.80 | 94.10 | 91.60 | 84.40 | 9.24 | 7.11 | 10.41 | 10.58 | 023Z0031 |
| DCL 304 | ½ flare | 667 | 100.50 | 95.00 | 108.00 | 102.40 | 101.80 | 94.10 | 91.60 | 84.40 | 9.24 | 7.11 | 10.41 | 10.58 | 023Z0013 |
| DCL 305s | ⅝ solder | 667 | 100.50 | 95.00 | 108.00 | 102.40 | 101.80 | 94.10 | 91.60 | 84.40 | 13.00 | 10.51 | 14.99 | 15.72 | 023Z0032 |
| DCL 305 | ⅝ flare | 667 | 100.50 | 95.00 | 108.00 | 102.40 | 101.80 | 94.10 | 91.60 | 84.40 | 13.00 | 10.51 | 14.99 | 15.72 | 023Z0014 |
| DCL 307s | ⅞ solder | 667 | 100.50 | 95.00 | 108.00 | 102.40 | 101.80 | 94.10 | 91.60 | 84.40 | 18.27 | 15.34 | 21.44 | 23.05 | 023Z0034 |
| DCL 415s | ⅝ solder | 667 | 139.50 | 131.90 | 150.00 | 142.20 | 141.30 | 130.70 | 127.30 | 117.30 | 15.78 | 11.9 | 17.61 | 17.66 | 023Z0105 |
| DCL 417s | ⅞ solder | 500 | 139.50 | 131.90 | 150.00 | 142.20 | 141.30 | 130.70 | 127.30 | 117.30 | 18.98 | 16.01 | 22.32 | 24.08 | 023Z0106 |
| DCL 607s | ⅞ solder | 667 | 200.90 | 189.90 | 216.00 | 204.80 | 203.50 | 188.20 | 183.30 | 168.90 | 19.93 | 19.94 | 25.16 | 30.71 | 023Z0036 |
| DCB 083s | ⅜ solder | 667 | 15.60 | 14.70 | 16.70 | 15.80 | 15.60 | 14.50 | 14.10 | 13.00 | 2.10 | 1.50 | 2.30 | 2.30 | 023Z1433 |
| DCB 163s | ⅜ solder | 667 | 29.30 | 27.70 | 31.50 | 29.90 | 29.70 | 27.50 | 26.80 | 24.60 | 5.10 | 3.70 | 5.70 | 5.70 | 023Z1437 |
| DCB 164s | ½ solder | 667 | 29.30 | 27.70 | 31.50 | 29.90 | 29.70 | 27.50 | 26.80 | 24.60 | 8.00 | 5.70 | 9.10 | 9.10 | 023Z1436 |
| DCB 165s | ⅝ solder | 667 | 29.30 | 27.70 | 31.50 | 29.90 | 29.70 | 27.50 | 26.80 | 24.60 | 10.60 | 8.30 | 11.40 | 11.40 | 023Z1435 |

¹ Wire mesh in filter drier outlet.

DAS Filter Driers

| Danfoss Type | Connection in. | Max. working pressure (psig) | Rated capacity (tons) ² | | | Acid capacity (oz.) | Danfoss Code No. |
|--------------|----------------|------------------------------|------------------------------------|--------|--------|---------------------|------------------|
| | | | R-134a | R-404A | R-22 | | |
| | | | | | R-410A | | |
| DAS 164SVV | ½ solder | 500 | 1.7 | 2.4 | 6.3 | 0.3 | 023Z1009 |
| DAS 165SVV | ⅝ solder | | 2.7 | 3.7 | 4.3 | 0.3 | 023Z1010 |
| DAS 166SVV | ¾ solder | | 3.4 | 4.9 | 5.7 | 0.3 | 023Z1011 |
| DAS 167SVV | ⅞ solder | | 3.9 | 5.4 | 6.3 | 0.3 | 023Z1012 |
| DAS 306SVV | ¾ solder | | 4 | 5.4 | 6.3 | 0.64 | 023Z1014 |
| DAS 307SVV | ⅞ solder | | 4.6 | 6.3 | 7.4 | 0.64 | 023Z1015 |
| DAS 309SVV | 1½ solder | | 5.7 | 7.7 | 8.9 | 0.64 | 023Z1016 |
| DAS 419SVV | 1½ solder | | 6.3 | 8.6 | 10 | 0.86 | 023Z1018 |

² For rated capacities for R-290, R-448A, R-449A, R-452A, and other HFO, HC, HFC, and HCFC refrigerants not listed, see Coolselector®2 or contact Danfoss.

DMT Filter Driers for CO₂

| Danfoss Type | Connection in. | Max. working pressure (psig) | Drying capacity | | | | | | Liquid capacity | Danfoss Code No. |
|--------------|----------------|------------------------------|-----------------|-----------|---------------|-----------|-----------|---------------|-----------------|------------------|
| | | | 20 °F | | | 75 °F | | | | |
| | | | Water (g) | Ref. (Kg) | Water (drops) | Water (g) | Ref. (Kg) | Water (drops) | Tons | |
| DMT 083s | ¾ solder | 2030 | 7.2 | 7.2 | 143 | 5.7 | 5.8 | 114 | 3 | 023Z8416 |

DCR Cores and Gaskets

| Danfoss Type | Material | Danfoss Code No. |
|----------------|---|------------------|
| 48-DM | 100% molecular sieve | 023U1392 |
| 48-F | strainer | 023U1921 |
| 48-DC | 80% molecular sieve/20% activated alumina | 023U4381 |
| 48-DA | solid core | 023U5381 |
| DCR gasket kit | various | 023U0058 |

DCR Drier Housing

| Danfoss Type | Connection (in.) | Connection Type | Weight | Max. Pressure (psig) | Temperature Range (°F) | Danfoss Code No. |
|--------------|------------------|-----------------------|----------------|----------------------|------------------------|------------------|
| DCR 0489 | 1 | butt weld/solder, ODF | 10 lbs. 6 oz. | 667 | -40 to +160 | 023U7453 |
| DCR 0969 | 1 | butt weld/solder, ODF | 13 lbs. 12 oz. | | | 023U7459 |
| DCR 09617 | 2 ⅝ | butt weld/solder, ODF | 14 lbs. 9 oz. | | | 023U7464 |

DCL with Schrader valve - Filter Drier

| Danfoss Type | Connection inlet (in.)/ outlet | Maximum working pressure (psig) | Drying capacity (lbs. of refrigerant) | | | | | | | | | | Liquid capacity (tons) | | | | | Danfoss Code No. |
|-----------------|-----------------------------------|---------------------------------|---------------------------------------|--------|--------|--------|-------|--------|--------|--------|--------|--------|------------------------|--------|------|--------|--------|------------------|
| | | | R-134a | | R-404A | | R-22 | | R-407C | | R-410A | | R-134a | R-404A | R-22 | R-407C | R-410A | |
| | | | 75 °F | 125 °F | 75 °F | 125 °F | 75 °F | 125 °F | 75 °F | 125 °F | 75 °F | 125 °F | | | | | | |
| DCL 1.52/ CAPsV | ¼/ capillary tube | 667 | 5.2 | 4.8 | 5.5 | 5.2 | 5.3 | 4.9 | 5.1 | 4.7 | 4.7 | 4.2 | 1.0 | 0.7 | 1.1 | 1.0 | 1.0 | 023Z8261 |
| DCL 032/ CAPsV | ¼/ capillary tube | 667 | 8.4 | 7.7 | 8.8 | 8.3 | 8.5 | 7.8 | 8.2 | 7.6 | 7.6 | 6.8 | 1.2 | 0.8 | 1.3 | 1.2 | 1.2 | 023Z5174 |
| DCL 052/ CAPsV | ¼/ capillary tube | 667 | 13.5 | 12.4 | 14.1 | 13.4 | 13.6 | 12.5 | 13.1 | 12.1 | 12.3 | 10.9 | 1.2 | 0.8 | 1.3 | 1.2 | 1.2 | 023Z5181 |

NRV V2—Check Valves



NRV check valves are used in liquid suction and hot gas lines in refrigeration and air conditioning applications. NRV valves ensure the correct flow direction and prevent back-condensation from a warm part of the system to the cold evaporator. The hermetic design of solder version meets environmental demands for today and the future. The built-in damping piston makes the valves suitable for installation in lines where pulsation can occur, e.g., in a compressor discharge line.

| Danfoss Type | Design/conn. type | Conn. size (in.) | Min. ODP Δp ¹ | C _v value (gal./min.) ³ | Danfoss Code No. |
|--------------|------------------------------|------------------|--------------------------|---|------------------|
| NRV 6s V2 | straight- way/ solder ODF | ¼ | 0.58 | 0.77 | 020B1010 |
| NRV 10s V2 | | ⅜ | 0.58 | 1.90 | 020B1011 |
| NRV 12s V2 | | ½ | 0.29 | 2.89 | 020B1012 |
| NRV 16s V2 | | ⅝ | 0.29 | 4.62 | 020B1018 |

¹ Minimum Opening Pressure Differential

² The C_v value is the flow of water in gal./min. at a pressure drop across value of 14.5 psig; ρ = 62.4 lbs./ft.³ = 8.34 lbs./gal.

KVP/KVL/KVR/NRD/KVC/CPCE—Pressure Regulators



Danfoss pressure regulators are available across a wide range, controlling the low and high pressure sides and the efficiencies of refrigeration systems under varying load conditions.

| Application | Danfoss Type | Rated capacity (tons) | | | | Solder ODF Connection Inlet (in.) | Setting Range (psig) | Factory setting (psig) | Maximum Working Pressure (psig) | Maximum Test Pressure (psig) | Minimum Temp. of Medium (°F) | Maximum Temp of Medium (°F) | Danfoss Code No. |
|---------------------------------|----------------------|---------------------------------|--------------------------------|--------------------------------|---------------------------------|-----------------------------------|----------------------|------------------------|---------------------------------|------------------------------|------------------------------|-----------------------------|------------------|
| | | R-22 | R-134a | R-404A | R-407C | | | | | | | | |
| Evaporating Pressure Regulator | KVP 12 | 1.30 | 0.90 | 1.20 | 1.20 | ½ | 0 to 80 | 29 | 260 | 286 | -50 | 265 | 034L0023 |
| | KVP 15 | 1.30 | 0.90 | 1.20 | 1.20 | ⅝ | 0 to 80 | 29 | 260 | 286 | -50 | 265 | 034L0029 |
| | KVP 22 | 1.30 | 0.90 | 1.20 | 1.20 | ⅞ | 0 to 80 | 29 | 260 | 286 | -50 | 265 | 034L0025 |
| | KVP 28 | 2.80 | 1.90 | 2.40 | 2.60 | 1 ½ | 0 to 80 | 29 | 260 | 286 | -50 | 265 | 034L0026 |
| | KVP 35 | 2.80 | 1.90 | 2.40 | 2.60 | 1 ¾ | 0 to 80 | 29 | 260 | 286 | -50 | 265 | 034L0032 |
| Crankcase Pressure Regulator | KVL 12 | 1.20 | 0.80 | 1.00 | 1.10 | ½ | 3 to 87 | 29 | 260 | 286 | -75 | 266 | 034L0043 |
| | KVL 15 | 1.20 | 0.80 | 1.00 | 1.10 | ⅝ | 3 to 87 | 29 | 260 | 286 | -75 | 266 | 034L0049 |
| | KVL 22 | 1.20 | 0.80 | 1.00 | 1.10 | ⅞ | 3 to 87 | 29 | 260 | 286 | -75 | 266 | 034L0045 |
| | KVL 28 | 4.10 | 2.60 | 3.40 | 3.80 | 1 ½ | 3 to 87 | 29 | 260 | 286 | -75 | 266 | 034L0046 |
| | KVL 35 | 4.10 | 2.60 | 3.40 | 3.80 | 1 ¾ | 3 to 87 | 29 | 260 | 286 | -75 | 266 | 034L0052 |
| Condensing Pressure Regulator | KVR 12 | Liquid: 12.70 Hot gas: 4.13 | Liquid: 11.80 Hot gas: 3.03 | Liquid: 8.20 Hot gas: 3.27 | Liquid: 13.80 Hot gas: 4.50 | ½ | 73 to 254 | 145 | 406 | 450 | -50 | 266 | 034L0093 |
| | KVR 15 | Liquid: 12.70 Hot gas: 4.13 | Liquid: 11.80 Hot gas: 3.03 | Liquid: 8.20 Hot gas: 3.27 | Liquid: 13.80 Hot gas: 4.50 | ⅝ | 73 to 254 | 145 | 406 | 450 | -50 | 266 | 034L0097 |
| | KVR 22 | Liquid: 12.70 Hot gas: 4.13 | Liquid: 11.80 Hot gas: 3.03 | Liquid: 8.20 Hot gas: 3.27 | Liquid: 13.80 Hot gas: 4.50 | ⅞ | 73 to 254 | 145 | 406 | 450 | -50 | 266 | 034L0094 |
| | KVR 28 | Liquid: 32.60 Hot gas: 10.93 | Liquid: 30.20 Hot gas: 8.04 | Liquid: 20.90 Hot gas: 8.66 | Liquid: 35.50 Hot gas: 11.91 | 1 ½ | 73 to 254 | 145 | 406 | 450 | -50 | 266 | 034L0095 |
| | KVR 35 | Liquid: 32.60 Hot gas: 10.93 | Liquid: 30.20 Hot gas: 8.04 | Liquid: 20.90 Hot gas: 8.66 | Liquid: 35.50 Hot gas: 11.91 | 1 ¾ | 73 to 254 | 145 | 406 | 450 | -50 | 266 | 034L0100 |
| Differential Pressure Regulator | NRD 12s ¹ | | | | | ½ | 73 to 254 | 145 | 667 | 870 | -50 | 266 | 020-1132 |
| Hot Gas Bypass | KVC 12 | 2.14 | 1.36 | 2.02 | 2.31 | ½ | 3 to 87 | 29 | 406 | 450 | -50 | 266 | 034L0143 |
| | KVC 15 | 4.17 | 2.65 | 3.93 | 4.5 | ⅝ | 3 to 87 | 29 | 406 | 450 | -50 | 266 | 034L0147 |
| | KVC 22 | 5.35 | 3.41 | 5.04 | 5.78 | ⅞ | 3 to 87 | 29 | 406 | 450 | -50 | 266 | 034L0144 |
| | CPCE 12 | 6.20 | 4.30 | 6.30 | 6.70 | ½ | 0 to 87 | 5.8 | 406 | 450 | -58 | 285 | 034N0082 |
| | CPCE 15 | 9.20 | 6.30 | 9.10 | 9.90 | ⅝ | 0 to 87 | 5.8 | 406 | 450 | -58 | 285 | 034N0083 |
| CPCE 22 | 12.20 | 8.40 | 12.10 | 12.20 | ⅞ | 0 to 87 | 5.8 | 406 | 450 | -58 | 285 | 034N0084 | |

¹NRD generally used in conjunction with a KVR to regulate the condensing pressure.

KVP/KVL/KVR/NRD/KVC/CPCE Spare Parts and Accessories

| Description | Type(s) applied to | Danfoss Code No. |
|----------------|--------------------|------------------|
| Schrader valve | all KVP, KVR | 034L0006 |

KPU—Temperature Switches



Designed specifically for the North American aftermarket, KPU temperature switches function as easy and direct replacements for most controls on the market. KPU 60/70 temperature switches feature snap-action switches, highly visible contrast scales, fingertip tests, and are easily adjustable using a standard refrigeration wrench. KPU 19 temperature switches feature easy installation and service with bottom and rear knockouts, differential adjustment dial, a tamper-resistant design, and a robust thermoplastic housing.

KPU 19 Series

| KPU series | Bulb type | Range (°F) | Contact/reset | Capillary tube length (in.) | Differential at lowest temp. setting | Max. bulb temperature (°F) | Competitor part no. | Danfoss Code No. |
|------------|-------------|------------|---------------|--|--------------------------------------|----------------------------|---|-----------------------------|
| KPU 9 | Remote bulb | -30 to 80 | SPDT/Auto | 120 | 3.6 to 12.6 | 140 | A19ABC-24C, A19ABC-37C, A19ABC-74C, A19AAC-4C, A19AAF-20C | 060L2150¹ |
| KPU 19 | | | SPST/Auto | 80 | | | A19AAD-5C, A19ABA-40C, A19AAD-12C | 060L2151¹ |
| KPU 19 | Room sensor | SPDT/Auto | Room sensor | A19BBC-2C, A19BAB-3C, A19BAC-1C, A198AF-1C | | | 060L2152 | |

| Contact load | Resistive load | | 0.5~16A/120V AC, 0.5~8A/240V AC |
|--------------|----------------|-------------|---------------------------------|
| | Inductive load | Full load | 0.5~16A/120V AC, 0.5~8A/240V AC |
| | | Locked load | 96A/120V AC, 48A/240V AC |
| | Pilot duty | | 125VA/240V DC |

KPU 60/70 Series

| KPU Type | Bulb type | Range (°F) | Contact/reset | Capillary tube length (in.) | Low temperature differential | High pressure differential | Max. bulb temperature (°F) | Competitor part no. | Danfoss Code No. |
|----------|--------------------------------------|------------|---------------|-----------------------------|------------------------------|----------------------------|----------------------------|--|------------------|
| KPU 61 | Straight capillary tube ¹ | -20 to 60 | SPDT/Auto | 80 | 10 to 40 | 2.5 to 13 | 250 | O10-1416, O10-1010, O16-111, O10-1419 | 060L5201 |
| KPU 61 | Remote air coil ¹ | -20 to 60 | SPDT/Auto | 80 | 8 to 40 | 2.5 to 13 | 250 | O10-1408, O10-1409, O10-1473, O16-104, O10-1410 | 060L5203 |
| KPU 62 | Room sensor ¹ | -20 to 60 | SPDT/Auto | Room sensor | 10 to 40 | 2.5 to 13 | 250 | O10-1072, O10-1418, O16-594, O60-101 | 060L5206 |
| KPU 68 | Room sensor ¹ | 25 to 95 | SPDT/Auto | Room sensor | 8 to 45 | 3 to 13 | 250 | O10-1802, O16-595, O10-301, O16-165 | 060L5215 |
| KPU 73 | Remote bulb ² | -15 to 60 | SPDT/Auto | 80 | 6.5 to 32 | 5 to 50 | 175 | O60-100, O60-120 | 060L5208 |
| KPU 71 | Remote bulb ² | 25 to 70 | SPDT/Auto | 80 | 5.5 to 18 | 4 to 16 | 175 | | 060L5218 |
| KPU 77 | Remote bulb ² | 60 to 140 | SPDT/Auto | 80 | 6 to 18 | 6.3 to 18 | 265 | O60-200, A19AAF-12C, A19AAB-4C, A19ABB-2C, A19ABB-7C | 060L5223 |

¹Bulb must be installed in colder position than thermostat housing and capillary tube.

²Temperature variations in excess of 70 °F between sensing bulb, housing, and capillary tube will influence scale accuracy.

| Contact load | Resistive load | | 24A/120V AC, 24A/240V AC |
|--------------|----------------|-------------|----------------------------|
| | Inductive load | Full load | 24A/120V AC, 24A/240V AC |
| | | Locked load | 144A/120V AC, 144A/240V AC |
| | Pilot duty | | 12W/120V DC |

KPU—Pressure Switches



Designed with contractors in mind, KPU pressure switches are used in refrigeration and air conditioning systems to protect against excessively low suction or high discharge pressures. Available in single and dual versions, KPU pressure switches cover a comprehensive range of applications, are designed for use with fluorinated and non-aggressive refrigerants, and can also be applied to start-and-stop compressors and the fans of air-cooled condensers.

KPU Pressure Switches

| Danfoss Type | Pressure | Reset type | Contact system | Range (in. Hg/psig) | Differential (psig) | Max. working pressure (psig) | Competitor part no. | Danfoss Code No. | |
|--------------|-------------|------------|----------------|---------------------|---------------------|------------------------------|---------------------|------------------|--|
| | | | | | | | | ¼ in. M flare | 36 in. capillary tubes with ¼ in. flare nuts |
| KPU 1 | Low | Automatic | SPDT | 6 to 108 | 10.2 to 58 | 250 | O10-1483 | 060-5231 | 060-5233 |
| KPU 2 | Low | Automatic | SPST (NO) | 6 to 73 | 6 to 30 | 250 | O10-1402 | 060-5237 | 060-5235 |
| KPU 2 | Low | Automatic | SPDT | 6 to 73 | 6 to 30 | 250 | | 060-5239 | 060-5240 |
| KPU 1B | Low | Manual | SPDT | 28 to 100 | 10.2 | 250 | P70AB12, P70AB2 | 060-5232 | 060-5234 |
| KPU 5 | Fan cycling | Automatic | SPST (NO) | 100 to 465 | 26.1 to 87 | 510 | O10-2054, P70AA118 | 060-5241 | 060-5242 |
| KPU 6W | High | Automatic | SPDT | 100 to 600 | 58 to 145 | 675 | O16-108 | 060-5243 | 060-5245 |
| KPU 6B | High | Manual | SPDT | 100 to 600 | 60 | 675 | | 060-5244 | 060-5246 |

KPU Dual Pressure Switches

| Danfoss Type | Low pressure side | | High pressure side | | Rest | | Contact system (LP/HP) | Max. working pressure (low/high side) (psig) | Competitor part no. | Danfoss Code No. | |
|--------------|---------------------|---------------------|--------------------|---------------------|-------------------|--------------------|------------------------|--|-------------------------|------------------|--|
| | Range (in. Hg/psig) | Differential (psig) | Range (psig) | Differential (psig) | Low pressure side | High pressure side | | | | ¼ in. M flare | 36 in. capillary tubes with ¼ in. flare nuts |
| KPU 15 | 6 to 108 | 10 to 60 | 100 to 465 | 60 | Automatic | Automatic | SPST (NO/NC) | 250/510 | 012-1549 | 060-5247 | 060-5248 |
| KPU 15B | 6 to 108 | 10 to 60 | 100 to 465 | | Automatic | Manual | SPST (NO/NC) | 250/510 | P170LB1, P70LB1, P70MA1 | 060-5249 | 060-5250 |
| KPU 16B | 6 to 108 | 10 to 60 | 100 to 600 | | Convertible | Convertible | SPDT/SPST (NO) | 250/675 | O12-4834 | 060-5253 | 060-5254 |

¹Competitor part no. equipped with capillary tube for all but P170LB1 which has flare connections.

²KPU 6 and the high pressure side of KPU 16 are designed with fail-safe double bellows.

³Convertible reset controls can be adjusted for either automatic or manual reset.

All controls are supplied with universal mounting bracket and mounting screws.

Ambient temperature: -40 °F to +122 °F (175 °F for maximum 2 hours).

KPU 1, 2, 6, 16 suitable for all HFC refrigerants, including R-410A.

| | 120/240 VAC |
|----------------------------|--------------------------|
| Alternating Current | |
| Motor Full Load Amps (FLA) | 24 |
| Locked Rotor Amps (LRA) | 144 |
| Direct Current | 240 V DC: 12W pilot duty |

KVS—Electronic Evaporator Regulators



KVS electric evaporator pressure regulators modulate refrigerant flow evaporators and must be paired with a current or voltage driver. The balanced design provides bi-flow operation as well as solenoid shut-off function in both flow directions. KVS regulators are compatible with R-410A, R-407C, R-134a, R-507, R-22 refrigerants and more.

KVS Regulators

| Danfoss Type | Rated capacity (tons) | | | Connection (in.) | Max. working pressure (psig) | Danfoss Code No. |
|--------------|-----------------------|--------|------------------|------------------|------------------------------|------------------|
| | R-22 | R-134a | R-404A R-507A | | | |
| KVS 15 | 1.3 | 0.9 | 1 | 3/8 | 660 | 034G4252 |
| KVS 42 | 11.4 | 8.3 | 10 | 1 1/8 | 493 | 034G2850 |
| KVS 42 | 11.4 | 8.3 | 10 | 1 3/8 | 493 | 034G2851 |
| KVS 42 | 11.4 | 8.3 | 10 | 1 5/8 | 493 | 034G2852 |
| KVS 42 | 11.4 | 8.3 | 10 | 7/8 | 493 | 034G2858 |

KVS Spare Parts and Accessories

| Description | Danfoss Code No. |
|---|------------------|
| AST-G Service Driver; used to manually open or close valve | 034G0013 |
| M12 cable, 26 ft. | 034G2323 |
| M12 cable, 6 ft. | 034G2330 |
| Cable filter for long wire runs (in excess of 32 ft.). Permits wire runs of up to 328 ft. | 084B2238 |

CCM—Gas Bypass Valves



CCM electric valves are designed for CO₂ systems and are capable of functioning as either expansion valves or as gas bypass valves with back pressure regulation in subcritical applications. Additional features include: precise positioning for optimal control of intermediate pressure in transcritical CO₂ systems or liquid injection in heat exchangers, combined stainless steel butt weld and solder connections for installation in copper piped systems, and a standard M12 connector for simple and flexible connection to the motor driver.

CCM Valves

| Danfoss Type | Conn. Standard | Solder conn. size (in.) | Weld conn. size (in.) | Cv valve (gpm) | MWP (psig) | Danfoss Code No. |
|--------------|----------------|-------------------------|-----------------------|----------------|------------|------------------|
| CCM 10 | EN10220 | 3/8 | 1/2 | 0.81 | 1305 | 027H7188 |
| CCM 20 | EN10220 | 7/8 | 3/4 | 2.14 | | 027H7187 |
| CCM 30 | EN10220 | 1 1/8 | 1 | 3.22 | | 027H7186 |
| CCM 40 | EN10220 | 1 3/8 | 1 | 5.55 | | 027H7185 |

CCM Spare Parts and Accessories

| Description | Danfoss Code No. |
|---|------------------|
| Actuator for CCM CO ₂ valve | 027H7184 |
| AST-G Service Driver: used to manually open or close valve | 034G0013 |
| M12 cable, 26 ft. | 034G2323 |
| M12 cable, 6 ft. | 034G2330 |
| Cable filter for long wire runs (in excess of 32 ft.). Permits wire runs of up to 328 ft. | 084B2238 |

CCMT—Gas Cooler Expansion Valves



CCMT electronic valves are designed specifically for CO₂ systems and can function as expansion valves, pressure regulators for gas coolers, or as gas bypass valves with back pressure regulation in transcritical applications. Large sizes (16–42) feature integrated serviceable strainer and integrated pressure transducer. Additional features include: compatibility with PAG, POE, and PVE oils; combined butt weld and solder connections; and a light weight and compact design.

CCMT Valves

| Danfoss Type | Temp. range (°F) | Conn. Standard | Solder conn. size (in.) | Weld conn. size (in.) | Cv valve (gpm) | Diff. Range (psi) | Max. working pressure (psig) | Danfoss Code No. |
|--------------|------------------|----------------|-------------------------|-----------------------|----------------|-------------------|------------------------------|------------------|
| CCMT 2 | -40 to 40 | EN10220 | 5/8 | 1/2 | 0.19 | 1305 | 2030 | 027H7200 |
| CCMT 4 | | | 5/8 | 1/2 | 0.52 | | | 027H7201 |
| CCMT 8 | | | 5/8 | 1/2 | 0.92 | | | 027H7202 |
| CCMT 16 | | | 1 1/8 | 1 | 1.85 | | | 027H7231 |
| CCMT 24 | | | 1 3/8 | 1 | 2.77 | | | 027H7232 |
| CCMT 30 | | | 1 1/2 | 1 | 3.70 | | | 027H7233 |
| CCMT 42 | | | 1 3/8 | 1 | 5.32 | | | 027H7234 |

CCMT Spare Parts and Accessories

| Description | Danfoss Code No. |
|---|------------------|
| AST-G Service Driver; used to manually open or close valve | 034G0013 |
| M12 cable, 26 ft. | 034G2323 |
| MBS 8250 pressure transducer | 064G4032 |
| Cable filter for long wire runs (in excess of 32 ft.). Permits wire runs of up to 328 ft. | 084B2238 |
| EKD 316—valve driver or superheat controller | 084B8040 |
| EKA 164A—display and control buttons for EKD 316 | 084B8563 |

ICMTS—Large Capacity Gas Cooler Expansion Valves



ICMTS motorized valves regulate the flow of transcritical gas or subcritical liquid from gas coolers in transcritical CO₂ systems. ICMTS valves are driven by ICAD 600A-TS actuators and may be manually operated using the multi-function tool.

ICMTS Valves

| Danfoss Type | Conn. Standard | Inlet type | Inlet size (in.) | Outlet type | Outlet size (in.) | Cv valve (gpm) | Diff. range (psi) | Max. working pressure (psig) | Danfoss Code No. |
|--------------|----------------|------------|------------------|-------------|-------------------|----------------|-------------------|------------------------------|------------------|
| ICMTS 20-A33 | EN10220 | butt weld | 1 | butt weld | 1 | 0.23 | 1305 | 2030 | 027H1084 |
| ICMTS 20-A | | | | | | 0.69 | | | 027H1085 |
| ICMTS 20-B | | | | | | 2.78 | | | 027H1086 |
| ICMTS 20-C | | | | | | 5.32 | | | 027H1087 |

ICAD 600TS Actuator

| Danfoss Type | Cable length | Supply voltage DC (V) | Supply voltage load (A) | Analog input voltage options (V) DC | Analog input current options (mA) | Analog output options (mA) | Dig. Output/ext. supply voltage DC (V) | Danfoss Code No. |
|--------------|--------------|-----------------------|-------------------------|-------------------------------------|-----------------------------------|----------------------------|--|------------------|
| ICD 600A-TS | 4 ft. 11 in. | 24 | 1.2 | 0–10/ 2–10 | 0–20/ 4–20 | 0–20/ 4–20 | 5–24 | 027H9078 |
| ICD 600A-TS | — | | | | | | | 027H9123 |

ICMTS Spare Parts and Accessories

| Description | Danfoss Code No. |
|---|------------------|
| Muti-function tool for manual operation | 027H0181 |
| ICMT/S 20-A33 top part w/cone & orifice | 027H1088 |
| ICMT/S 20-A top part w/cone & orifice | 027H1080 |
| ICMT/S 20-B66 top part w/cone & orifice | 027H1094 |
| ICMT/S 20-B top part w/cone & orifice | 027H1081 |
| ICMT/S 20-C top part w/cone & orifice | 027H1082 |

ADAP KOOL (AK) Electronic Controllers and Accessories



The AK family of supermarket and commercial refrigerator controllers and system managers are ideal for both new installations and as replacement controllers. Danfoss electronic controls use the latest technology to provide the maximum benefit to end users, in terms of energy savings, control options, and full web user access.

AK-SM System Manager



The key component of an ADAP-KOOL[®] refrigeration system controller is the system manager. This unit coordinates data communication to and from individual refrigeration controllers, acquires temperature data for logging, and registers and forwards alarms to defined recipients. The web-enabled AK-SM 800 series is Danfoss' newest system manager and features "case to cloud" connectivity for enterprise level data sharing. Danfoss systems manager can be controlled remotely through a web browser, Danfoss software, or smartphone app. The AK-SM 800 series replaces legacy controllers such as Com-Trol, ECI, and other previously released Danfoss system controllers.

AK-SM Controllers

| Danfoss Type | License | Frequency (Hz) | Communication types | Danfoss Code No. |
|--------------|--|----------------|---------------------|------------------|
| AK-SM 850 | refrigeration | 50/60 | LON RS485, Modbus | 080Z4001 |
| AK-SM 820 | refrigeration & HVAC (convenience store version) | | LON RS485, Modbus | 080Z4004 |
| AK-SM 880 | refrigeration & HVAC | | LON RS485, Modbus | 080Z4008 |
| AK-SM 880 | refrigeration & HVAC | | LON TP78, Modbus | 080Z4009 |
| AK-AL 800 | alarm logger; touchscreen | | N/A | 080Z4014 |

AK2 SC-255 Spare Parts and Accessories

| Description | Notes | Danfoss Code No. |
|--|--|------------------|
| PC direct connect cable | Can be used to connect PC to SC 255 using AKA 65 software and PC to AK-PC 700 series and AK-CC 700 series controller | 080Z0262 |
| Serial USB adapter kit for PC direct connect cable | Approved USB 2.0 to DB 9 pin M connector | 080Z0267 |

MCX—Programmable Controller



Easy to program using the C programming language, MCX controllers provide unique versatility and freedom compared to proprietary systems. All units are delivered with a low level operating system, including hardware drivers, services, and a virtual machine. Connections to peripheral equipment take place via open standard protocols that enable easy integration with electromechanical components and building management systems. Open programming standards allow full control of applications such as chillers, rooftop units, air-handling units, close control, shelter units, and heat pumps.

| Danfoss Type | Application | Communication type | Supply voltage (AC) | Danfoss Code No. |
|--------------|-------------------------------|---------------------------------|---------------------|------------------|
| MCX08M2 | Expansion module for MCX 152V | CANBUS, MODBUS, RS485 | 110 to 230 V | 080G0307 |
| MCX152V | RTU App | CANBUS, ETHERNET, MODBUS, RS485 | 110 to 230 V | 080G0304 |

MCX Accessories

| Danfoss Type | Application | Danfoss Code No. |
|-------------------|--------------------------|------------------|
| MMIGRS2 | Remote Display | 080G0294 |
| ACCCBI Cable-1.5m | Cable for Display to MCX | 080G0075 |
| ACCCBI Cable-3m | Cable for Display to MCX | 080G0076 |
| MMIMYK | Programming Tool for MCX | 080G0073 |

Input/Output Communication and Extension Modules

Input/Output (I/O) expansion modules are used in applications requiring more connections than featured on a given control: up to nine extension modules may communicate through each communication module. I/O modules require a communication module to communicate with frontend system managers.



AK-CM Communication Modules

| Danfoss Type | Description | Danfoss Code No. |
|--------------|----------------------------------|------------------|
| AK-CM 101A | Communication Module (LON TP-78) | 080Z0061 |
| AK-CM 101C | Communication Module (LON RS485) | 080Z0063 |



AK-XM Extension Modules

| Danfoss Type | Analog inputs | On/off outputs | | On/off supply voltage (DI signal) | | Analog outputs | Stepper outputs | Module with switches | Uses | Danfoss Code No. |
|-------------------------|--|----------------|-------------|-----------------------------------|---------------------------|----------------|------------------------------|------------------------------|--|----------------------|
| | For sensors, pressure transmitters, etc. | Relay (SPDT) | Solid state | Low voltage (80 V max.) | High voltage (260 V max.) | 0-10 V DC | For valves with step control | For overriding relay outputs | | With screw terminals |
| AK-XM 101A | 8 | | | | | | | | Sensors, pressure transmitters, contact signals | 080Z0007 |
| AK-XM 102A | | | | 8 | | | | | On/off voltage signals, low voltage (24 V) | 080Z0008 |
| AK-XM 102B | | | | | 8 | | | | On/off voltage signals, high voltage (230 V) | 080Z0013 |
| AK-XM 103A | 4 | | | | | 4 | | | Sensors, pressure transmitters, contact signal, analog outputs (0-10 V DC) | 080Z0032 |
| AK-XM 107A pulse module | | | | | | | | | Pulse measuring | 080Z0020 |
| AK-XM 204A | | 8 | | | | | | | On/off relay outputs | 080Z0011 |
| AK-XM 204B | | 8 | | | | | | | On/off relay outputs with overriding function | 080Z0018 |
| AK-XM 205A | 8 | 8 | | | | | | | Sensors, pressure transmitters, and on/off outputs | 080Z0010 |
| AK-XM 205B | 8 | 8 | | x | | | | | Sensors, pressure transmitters, and on/off output with overriding function | 080Z0017 |
| AK-XM 208B | | | | | | | 4 | | Stepper output | 080Z0022 |
| AK-XM 208C | 8 | | | | | | 4 | | Sensors, pressure transmitters, and stepper output. Can only be used with AK-PC 7xx pack controllers | 080Z0023 |

I/O Spare Parts and Accessories

| Description | Notes | Danfoss Code No. |
|---------------------------------------|---|------------------|
| DIN Rail for AK2 module mounting | 1 Meter | 080Z0290 |
| AK2 light ballast dimmer driver board | Boosts signal from a variable output (such as AK-XM 103A) board to drive multiple ballasts | 080Z0270 |
| RTC to AK2 board conversion kit | Converts obsolete RTC board to AK2 IO modules; includes documentation, power supply, and wire | 080Z2117 |
| CO ₂ indoor sensor | For measuring indoor CO ₂ levels | LDC02 |
| Air flow switch | For proofing RTU airflow | CAFS-1 |

Input/Output Communication and Extension Modules *(continued)*

Power Suppliers for AK series controls

| Danfoss Type | Input Voltage | Output | | Mount | Note | Danfoss Code No. |
|--------------|---------------|-----------|----------|----------|--|------------------|
| | | Voltage | Capacity | | | |
| IOPS | 115/230 | 12/24V AC | 56 VA | Chassis | Use for 12VAC or special application only; replaced by 080Z0055 for AK2 applications | 080Z0052 |
| AK-PS 250 | 100–240 | 24V AC | 60 VA | Din Rail | Replaces 080Z0052 | 080Z0055 |
| AK-PS 75 | 100–240 | 24V AC | 18 VA | Din Rail | Can power one com module and combo board | 080Z0053 |

Repeaters, Bridges, and Gateways

Gateways permit communication from one piece of equipment to another. Repeaters boosts signals to overcome issues resulting from excess wire length and poor installation. Bridges convert communication signals from one protocol to another.

| Danfoss Type | Description | Applicable protocols | Notes | Danfoss Code No. |
|--------------|-------------|-------------------------|---------------------------------------|------------------|
| TP78-01 | Repeater | LON TP 78 | Requires 12V AC, old part no. TP78-01 | 084B2251 |
| TP78-02 | Bridge | LON TP 78 to LON FTT-10 | Requires 12V AC, old part no. TP78-02 | 084B2252 |
| TP78-04 | Bridge | LON TP 78 to LON RS485 | Old part no. TP78-04 | 084B2254 |
| AKA 222 | Repeater | Modbus | | 084B2240 |
| AKA 223 | Repeater | LON RS485 | | 084B2241 |
| TP78-05 | Bridge | LON FTT-10 to LON RS485 | Old part no. TP78-05 | 084B2255 |

I/O Enclosures

Enclosures for input/output boards

| Description | Notes | Danfoss Code No. |
|---|---|------------------|
| AK2 enclosure for 1 row of 4 full-sized modules | Includes power supply and 1 AK2 comm. module (080Z0061) 13 × 30 × 5 | AK2I08 |
| AK2 enclosure for 2 row of 4 full-sized modules | Includes power supply and 1 AK2 comm. module (080Z0061) 25 × 30 × 5 | AK2I016 |
| AK2 comm. mod. + AK2 XM 205B in RTC box filtered; power input | 24V AC only; no power supply included 12 in. × 12 in. | AK2RTCB |
| AK2 comm. mod. RTC filtered power V.2 | Contains 080Z0061, 080Z0017, 080Z0053 | AK2RTCB-2 |
| Lighting control panel/8 relay output | | 080Z2164 |
| AK2 enclosure for 1 row of 4 full-sized modules | Includes power supply and 1 AK2 comm. module (080Z0063) 13 × 30 × 5 | 080Z2118 |
| AK2 enclosure for 2 row of 4 full-sized modules | Includes power supply and 2 AK2 comm. module (080Z0063) 25 × 30 × 5 | 080Z2119 |
| AK2 comm. mod. + AK2 XM 205B in RTC box filtered; power input | 24V AC only; no power supply included 12 in. × 12 in. | 080Z2184 |
| 12 in. × 24 in. enclosure | 080Z0055, with comm. module (080Z0063), and combo board | 080Z2188 |
| 12 in. × 24 in. enclosure | 080Z0055, with comm. module (080Z0061), combo board | 080Z2165 |
| 12 in. × 24 in. enclosure with power supply | 080Z0053 only | 080Z2114 |

AKS—Pressure Transmitters



AKS 32 and AKS 33 pressure transmitters measure and convert pressures to a standard signal (1 to 5 V DC for AKS 32 and 4 to 20 mA for AKS 33). AKS 32R and AKS 2050 ratiometric pressure transmitters measure and convert pressure to a linear output signal (the minimum value of the output signal is 10% of the actual supply voltage and the maximum value is 90% of the actual supply voltage). AKS 2050 pressure transmitters are designed specifically for CO₂ pressure ranges.

| Danfoss Type | Pressure range (psig) | Electrical connection | System connection (in.) | Notes | Danfoss Code No. |
|--------------|-----------------------|-----------------------|-------------------------|---|------------------|
| AKS 32 | 0 to 200 | 26 ft. cable | 1/8 NPT | For Danfoss rack controllers | 060G3990 |
| AKS 32 | 0 to 500 | 26 ft. cable | 1/8 NPT | For Danfoss rack controllers | 060G3991 |
| AKS 32 | 0 to 100 | 26 ft. cable | 1/8 NPT | For ECI rack controllers | 060G1889 |
| AKS 32 | 0 to 500 | 26 ft. cable | 1/8 NPT | For ECI rack controllers | 060G1890 |
| AKS 33 | -14.5 to 174 | DIN plug | 1/4 NPT | Use with EKC 316 | 060G2101 |
| AKS 32R | -14.5 to 174 | DIN plug | 1/4 NPT | Use with AK CC controllers | 060G1037 |
| AKS 2050 | -14.5 to 855 | DIN plug | 1/4 NPT | Designed for CO ₂ | 060G6342 |
| AKS 2050 | -14.5 to 2306 | DIN plug | 1/4 NPT | Designed for CO ₂ | 060G6344 |
| MBS 8250 | 14.5 to 2320 | Packard 3 pin male | 7/16 UNF 20 | Used as integrated pressure transducer in CCMT valves | 064G4032 |

AKS Spare Parts and Accessories

| Description | Notes | Danfoss Code No. |
|--|--|-------------------|
| DIN plug for AKS transducer | Fits AKS 32, 32R, 33, and 2050 | 060G000812 |
| Cable with end plug for AKS transducer | 16 ft., fits AKS 32, 32R, 33, and 2050 | 060G1034 |

Temperature Sensors

| Danfoss Type | Sensor type | Sensor temp. range (°F) | Wire length (ft.) | Description | Danfoss Code No. |
|--------------------------|-------------|-------------------------|-------------------|--|------------------|
| AKS 21W | PT1000 | -94 to 356 | 1 | Boiler temp. probe, fits well with ½ NPT | 084N2032 |
| AKS 11 | PT1000 | -60 to 212 | 11.5 | Single packed 084N0027 | 084N0003 |
| AKS 11 | PT1000 | -60 to 212 | 18 | Single packed 084N0028 | 084N0005 |
| AKS 11 | PT1000 | -60 to 212 | 27.5 | Single packed 084N0029 | 084N0008 |
| AKS 12 | PT1000 | -40 to 176 | 5 | Single packed 084N0035 | 084N0036 |
| AKS 12 | PT1000 | -40 to 176 | 18 | | 084N0038 |
| AKS 21 | PT1000 | -94 to 356 | 8 | Used for high temp. pipe applications | 084N2003 |
| AKS 21 | PT1000 | -94 to 356 | 16 | Used for high temp. pipe applications | 084N2008 |
| MBT 153 | NTC | -40 to 158 | 18 | General purpose sensor—replace Com-Trol and ECI TP 2L | 084Z3016 |
| Air supply/duct probe | | -94 to 356 | 8 | Old part no. ASTP2 | 084Z2186 |
| Box temp. probe assembly | | -13 to 221 | | Probe length 18 in. | 084Z2185 |
| Product temp. sensor | | -22 to 122 | 18 | PT1000; calibration certificate included | 084N1007 |
| Zone temp. sensor | | -40 to 122 | | PT1000; temp. sensor on cover plate for HVAC room temp.; old part no. ZTP2 | 080N2187 |
| Condenser air probe | | -40 to 122 | | PT1000; temp. sensor for measuring air temp. under condenser | AKOTC |

AKS 11 Temperature Sensors with Case Locations Specific Colors

| Insulation color | Purpose | Wire length (ft.) | Danfoss Code No. |
|------------------|------------------------|-------------------|------------------|
| Blue | S1 coil in | 27.8 | 097U0063 |
| Red | S2 coil out | | 097U0064 |
| Purple | S3 return air | | 097U0065 |
| Green | S4 discharge air | | 097U0066 |
| Orange | S5 defrost termination | | 067U0067 |

Temperature Sensor Resistors (Permit use of non-Danfoss sensors on AK2 input boards)

| Description | Notes | Danfoss Code No. |
|---|--------------------------|------------------|
| Com-Trol, CPC, and Altech Temp. Sensor Resistor Kit | Kit contains 2 resistors | CTPKIT |
| AK-2 Pullup kit for ECI TP-1 Probe | Kit contains 4 resistors | TP1KIT |

Humidity Sensors and Light Level Sensors

| Description | Notes | Danfoss Code No. |
|--|--|------------------|
| Outdoor Photo Cell/Humidity Sensor/Temp Sensor | Mounts on ½ in. conduit knockout; box not included | AKCOTHP |
| Outdoor humidity sensor | Mounts in ½ in. conduit knock out; replaces EMHS-4 | 080Z2167 |
| Humidity sensor w/indoor temp. sensor | Old part no. EMHS3-1 | 080Z2171 |
| Outdoor photo cell with temp. sensor | Old part no. PHOTO-OD-1 | 080Z2172 |
| Skylight Photocell 0-5000 FC with resistor | Old part no. PHOTO-MAS | 080Z2169 |

Door Monitors, Current Transducer

| Description | Notes | Danfoss Code No. |
|----------------------------------|---|------------------|
| Magnetic Door Monitor Assembly | Door contacts; typically used for walk in coolers and freezers | DRMON-1 |
| Current transducer 0-5/100/200 A | Connects to inboards for current monitoring. Frequently used for compressor, fan motor or other loads requiring current monitoring. | 080Z2251 |
| Current sensing relay | Provides contact closure when current is detected. | 49-100 |

Miscellaneous Relays and Transformers

| Description | Notes | Danfoss Code No. |
|--------------|---|------------------|
| Relay | 24V coil 2 pole Form C relay | 41-062 |
| Transformer | 24V 150 VA wall mount control transformer | 55-168 |
| Power supply | 5Vdc Din rail mounted power supply | 68-102 |

Alarm Devices

| Description | Notes | Danfoss Code No. |
|---|-----------------|------------------|
| 24V horn/strobe; red | For indoor use | AKAHS01 |
| 24V horn/strobe; blue | For outdoor use | AKAHS02 |
| Strobe alarm light; amber | | 99-242 |
| Strobe alarm light; blue | | 99-272 |
| Office alarm box PC board w/audio, LED signal & reset | Requires 12V AC | OAB-1 |

AK-CC—Case Controllers



All of the controls below control anti-sweat heaters, fan operation, lighting door alarms, case cleaning, dual temperature control, and provide alarm notification.

| Danfoss Type | AK-CC 210 | AK-CC 550A | AK-CC 750 | AK-CC 525A | AK-CC 55 Compact | AK-CC 55 Single Coil | AK-CC 55 Multi Coil |
|--------------------|---|---|--|---|--|--|--|
| Overview | Single evaporator on/off (typically solenoid valve) control. May be used on self-contained cases or rack systems. May be stand alone or tied into front end controller. | 550A Single evaporator control which controls Danfoss AKV based on superheat. May be stand alone or tied into front end controller. | 750 Multi-evaporator control (up to 4) which controls Danfoss AKV based on superheat or temperature. | 525A single evaporator control which controls Danfoss AKV based on superheat; may be stand alone or tied into front end controller (no local display) | Single evaporator on/off solenoid control for TXV system or EEV control for AKV system. Can be stand alone or tied into front end controller | AK-CC 55 single evaporator control which controls Danfoss AKV based on superheat; may be stand alone or tied into front end controller | AK-CC 55 multi-evaporator control (up to 3) which controls Danfoss AKV based on superheat or temperature |
| No. of evaporators | Single | Single | Multiple | Single | Single | Single | Multiple |
| Valve Control | On/off—Typically solenoid valve with TXV | EEV | AKV or Solenoid | EEV | AKV or solenoid | EEV | EEV |
| Mounting | Panel mount | DIN rail or wall | DIN rail or wall | DIN rail or wall | DIN rail or wall | DIN rail or wall | DIN rail or wall |
| Display | On front | On front | Connection for 1–4 displays | No | No | UI-version only | No |
| Temp. control | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Defrost | Yes with connections | Yes, adaptive with skip and coordination | Yes, adaptive with skip and coordination | Yes with connections | Yes | Yes, adaptive with skip and coordination | Yes |
| No. of compressors | 1 or 2 | 1 or 2 | 1 | 1 or 2 | 1 or 2 | 1 or 2 | 1 |
| No. of outputs | 4 | 5 × AKV | 8, max. 4 AKV | 5 + 1 AKV | 4 | 5 + 1 AKV | 4 + 3 AKV |
| No. sensors | 3 | 6 | 11 | 6 | 3 | 6 | 6 |
| No. DI | 2 | 3 | 11 | 3 | 2 | 3 | 2 |
| Communication | Opt. LON RS 485 or MODBUS | MODBUS + opt. LON RS 485 | LON RS 485 or LON TP 78 | MODBUS + opt. LON RS485 | MODBUS | MODBUS | MODBUS |

| Danfoss Type | Supply Voltage (V) | Notes | Danfoss Code No. |
|-------------------------|--------------------|-----------|------------------|
| AK-CC 210 | 115 | | 084B8534 |
| AK-CC 210 | 220 | | 084B8520 |
| AK-CC 525A | 115 | | 084B8017 |
| AK-CC 525A | 2230 | | 084B8019 |
| AK-CC 550A | 115 | | 084B8036 |
| AK-CC 550A | 230 | | 084B8030 |
| AK-CC 750 | 24 AC/DC | LON TP78 | 080Z0130 |
| AK-CC 750 | 24 AC/DC | LON RS485 | 080Z0139 |
| AK-CC 55 Compact | 115/230V | Modbus | 084B4081 |
| AK-CC 55 Single Coil | 115/230V | Modbus | 084B4082 |
| AK-CC 55 Single Coil UI | 115/230V | Modbus | 084B4083 |
| AK-CC 55 Multi Coil | 115/230V | Modbus | 084B4084 |

Displays and Display Accessories for AK-CC

| Danfoss Type | Description | Notes | Danfoss Code No. |
|----------------------|-------------------------------------|--|------------------|
| EKA 163A | Display unit | Screw terminals | 084B8562 |
| EKA 163B | | With plug connector | 084B8574 |
| EKA 164A | Display unit with operation buttons | Screw terminals | 084B8563 |
| EKA 164B | | With plug connector | 084B8575 |
| EKC 202D2 | Walmart temperature Display | EKA Remote Display (Green Display) | 084B8670 |
| EKC 202D2 | Walmart temperature controller | Stand Alone Display Unit 110V (Green Display) & LON 485 communication card | 084B8693 |
| | Cable with plugs for display unit | 6.5 ft. | 084B7298 |
| | Cable with plugs for display unit | 19.5 ft. | 084B7299 |
| AK-UI55 Bluetooth | AK-CC 55 Bluetooth Display | | 084B4075 |
| AK-UI55 Set Display | AK-CC 55 Display w/Buttons | | 084B4076 |
| AK-UI55 Info Display | AK-CC 55 Display | Display only, no buttons | 084B4077 |
| AK-UI Cable | AK-CC 55 Display Cable | 3m length | 084B4078 |
| AK-UI Cable | AK-CC 55 Display Cable | 6m length | 084B4079 |

Other Accessories for AK2 Case/Rack Controllers

| Danfoss Type | Description | Applicable Product | Danfoss Code No. |
|--------------|--------------------------|---|------------------|
| EKA 173 | LON FTT10 card | EKC 316 | 084B7092 |
| EKA 175 | LON RS485 card | Top of form EKC 3XX, AK-CC 450/550/550A | 084B8579 |
| EKA 178 | AK-CC 210 MODBUS card | Top of form EKC 202/210 Bottom of form | 084B8564 |
| EKA 179 | AK-CC 210 LON RS485 card | Top of form EKC 202/210 Bottom of form | 084B8565 |
| EKA 183A | Programming Key | EKC 102, 202, 204, 3XX (excl. EKC 301), 4XX and 5XX, AK-CC 210 and 550, AK-CT, ERC 211, 213 and 214 | 084B8582 |
| | EKA mounting flange kit | EKA 163, 164 | 084B8584 |
| | Metal EKC Bracket | Any standard 71mm x 29mm panel mount display or controller | 60-274 |

AK-PC—Pack Controllers



The AK-PC 700 controller series offers rack-level control for a variety of designs, including standard HFC systems, transcritical CO₂ systems, and cascade systems.

| Danfoss Type | Function | Supply Voltage (V) | Communication Types | No. of compressors (max.) | Danfoss Code No. |
|--------------|--|--------------------|---------------------|---------------------------|------------------|
| AK-PC 781 | medium-large transcritical (single suction) | 24 | LON RS485 | 8 | 080Z0186 |
| AK-PC 781A | medium-large transcritical (single suction) | | | 10 | 080Z0191 |
| AK-PC 782A | medium-large transcritical (triple suction) | | | 8 | 080Z0192 |
| AK-PC 351 | HFC Rack Controller-max 4 compressors, 1 condenser (Modbus) | 24 | | | 080G0289 |
| AK-PC 551 | HFC Rack Controller-max 8 compressors, 1 condenser (Modbus) | 115/230 | | | 080G0281 |
| AK-PC 551 | HFC Rack Controller-max 8 compressors, 1 condenser (Modbus) | 24 | | | 080G0283 |
| AK-PC 651 | HFC Rack Controller-max 10 compressors, 1 condenser (Modbus) | 115/230 | | | 080G0312 |
| AK-PC 772A | 3MT x 2LT Transcritical CO ₂ System | 24 | | | 080Z0201 |
| AK-PC 783A | 4MT x 4LT Cascade CO ₂ system | 24 | | | 080Z0193 |

When installing or modifying Danfoss AK-SM/CC/CM/PC or other controllers, it is critical to follow the wiring specifications as outlined in the installation guide; failure to do so may result in communication errors or failures

EKC/EKD—Industrial Superheat Controllers



Evaporator controllers regulate superheat in specialized applications.

| Danfoss type | Controller type | Danfoss Code No. |
|--------------|---------------------------------------|------------------|
| EKC 326A | CO ₂ gas cooler controller | 084B7252 |

EKE Superheat Controllers

| Danfoss type | Controller type | Danfoss Code No. |
|--------------|--|------------------|
| EKE 1A | Superheat controller (no data comm.). Requires ratiometric transducer and NTC 10K temp sensor | 080G5300 |
| EKE 1B | Superheat controller (no data comm.). Requires ratiometric transducer and NTC 10K temp sensor | 080G5350 |
| EKE 1C | Superheat controller w/Modbus. Requires ratiometric transducer. Temp sensor can be PT1000 or NTC 10K | 080G5400 |

Displays and Display Accessories for EKE Superheat Controllers

| Controller type | Danfoss Code No. |
|------------------------------------|------------------|
| MMIGRS2 EKE remote display | 080G0294 |
| ACCCBI EKE to display cable (1.5m) | 080G0075 |
| ACCCBI EKE to display cable (3m) | 080G0076 |

KW Transducers and CTS for Energy Metering

| Description | Danfoss Code No. |
|--|-------------------|
| Split Core Buss Bar Style CT W3.5 × L3.5 800A Wattnode CT | CTB0800 |
| Split Core Buss Bar Style CT W3.5 × L3.5 1200A Wattnode CT | CTB1200 |
| Split Core Buss Bar Style CT W3.5 × L3.5 2000A Wattnode CT | CTB2000 |
| WATTNODE PLUS 120/208–240V kWh, kW, PF, V, A, KVA meter—requires 3 wattnode CTs (LON communication) | WATTNODEP1 |
| Wattnode Modbus meter 208V. Requires 3 wattnode CTs | 080Z2144 |
| Wattnode Modbus meter 400V. Requires 3 wattnode CTs | 080Z2146 |
| Veris kWh Power Transducer 100 amp 3 amp Phase incl. 3 CTs w/embedded transducer (requires pulse module) | C20106600 |
| Veris kWh Power Transducer 300 amp 3 amp Phase incl. 3 CTs w/embedded transducer (requires pulse module); for balanced loads | 080Z2142 |

DGS—Refrigerant Leak Detectors



Using either semi-conductor (SC) or infrared (IR) technology, DGS leak detectors provide a rapid response when detecting a wide range of different refrigerants, including CO₂. DGS detectors can be used in standalone or integrated systems where continuous, real-time, automatic monitoring is required. DGS detectors comply with environmental regulations and health and safety requirements for new or existing systems.

Leak Detectors

| Product description | Danfoss Code No. |
|-------------------------------|------------------|
| DGS-SC HFC gr. 1 ¹ | 080Z2803 |
| DGS-SC HFC gr. 2 ² | 080Z2804 |
| DGS-SC HFC gr. 3 ³ | 080Z2805 |
| DGS-PE Propane | 080Z2806 |
| DGS-IR-CO2 | 080Z2800 |
| DGS-IR-CO2 5 m | 080Z2801 |
| DGS-IR 2 * CO2 - 5 m | 080Z2802 |
| DGS-SC HFC gr.1* + B&L | 080Z2809 |
| DGS-SC HFC gr.2* + B&L | 080Z2810 |
| DGS-SC HFC gr.3* + B&L | 080Z2811 |
| DGS-PE Propane + B&L | 080Z2812 |
| DGS-IR CO2 + B&L | 080Z2807 |
| DGS-IR-CO2 5 m + B&L | 080Z2808 |
| HGM-MZ (8 zones) | 080Z2151 |
| HGM-MZ (16 zones) | 080Z2153 |

DGS Spare Parts and Accessories

| Product description | Notes | Danfoss Code No. |
|---|---|------------------|
| Spare sensor HFC gr.1 ¹ | Spare | 080Z2815 |
| Spare sensor HFC gr.2 ² | Spare | 080Z2816 |
| Spare sensor HFC gr.3 ³ | Spare | 080Z2817 |
| Spare sensor Propane | Spare | 080Z2818 |
| Spare sensor CO2 | Spare | 080Z2813 |
| Spare sensor CO2 - 5 m | Spare | 080Z2814 |
| Handheld service tool | Accessory | 080Z2820 |
| Strobe & Horn | Accessory | 080Z2819 |
| Splash guard | Accessory | 148H6226 |
| Duct guard | Accessory | 148H6236 |
| Calibration adaptor for SC2 | Accessory | 148H6232 |
| Remote kit | Accessory | 148H6238 |
| Power supply AK-PS075 | Accessory | 080Z0053 |
| HGM-MZ air sample line coupler | For joining 2 sample tubes | 080Z2195 |
| HGM-MZ 2-way splitter kit-model | Permits sensing of 2 zones from 1 tube | 080Z2196 |
| HGM-MZ connection kit for SM controllers and HGM-MZ | Permits communication between Danfoss AKS/SM controllers and HGM-MZ | 080Z2154 |

¹R-1234ze, R-454c, **R-1234yf**, R-454a, R-452A, R-454b, R-513a

²R-407F, R-416a, R-417a, R-407A, R-422a, R-427a, R-449A, R-437a, **R-134a**, R-438a, R-422D

³R-448A, R-125, R-404A, R-32, R-507A, R-434a, R-410A, R-452b, **R-407C**, R-143b

Bold = calibration gas; changing refrigerants requires Danfoss handheld service tool (080Z2820)

NOTES

NOTES

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