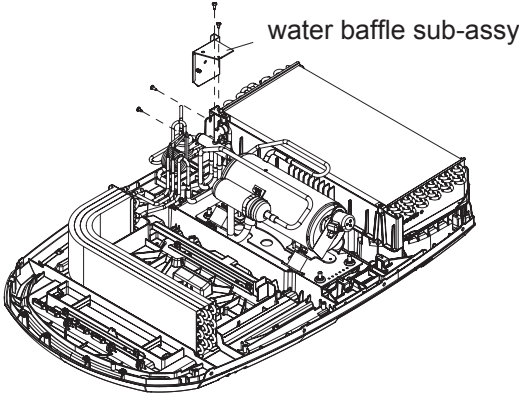
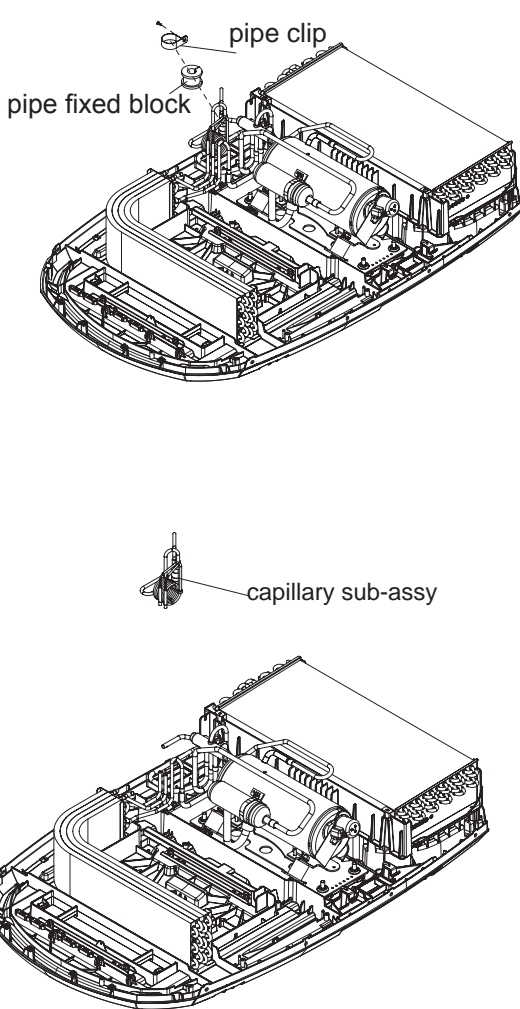


| Step | Procedure |
|---------------------------------------|--|
| <p>9.Remove water baffle sub-assy</p> | <p>Remove screws fixing the water baffle sub-assy; cut off the connected wire binder and then remove the water baffle sub-assy.</p>  <p>The diagram shows a cutaway view of the unit's interior. A label 'water baffle sub-assy' points to a rectangular component at the top of the unit, which is being lifted away from the main assembly.</p> |
| <p>10.Remove capillary sub-assy</p> | <p>Remove screws fixing the pipe clip and pipe fixed block; remove the pipe clip and pipe fixed block connected with the capillary.</p> <p>Unsolder the welding joint between the capillary sub-assy with condenser assy and evaporator assy, and then remove the capillary sub-assy.</p> <p>Note:</p> <ol style="list-style-type: none"> 1.Before unsoldering the welding joint, please make sure the refrigerant is discharged completely. 2.Before unsoldering the welding joint of capillary, wrap the capillary with a wet cloth completely to avoid damage to the capillary caused by high temperature. Seal the discharge pipe port and suction pipe port of compressor with rubber plug or rubber paper to avoid impurities getting into the pipe.  <p>The diagram consists of two parts. The top part shows a cutaway view of the unit's interior with labels 'pipe clip' and 'pipe fixed block' pointing to a small component and its mounting block, respectively. The bottom part shows a similar cutaway view with a label 'capillary sub-assy' pointing to a small, thin component that has been removed from the unit.</p> |

