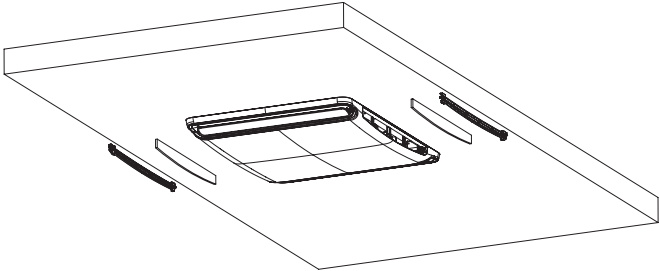
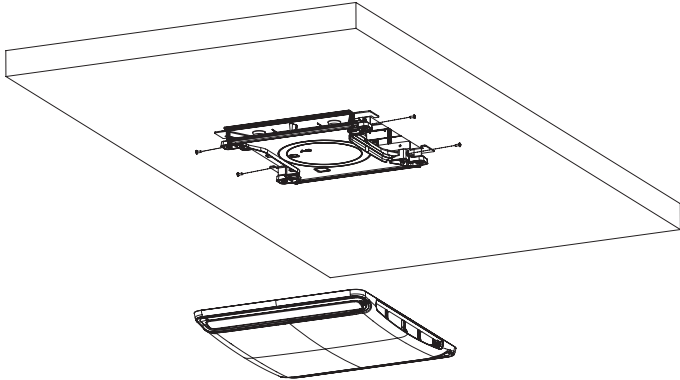
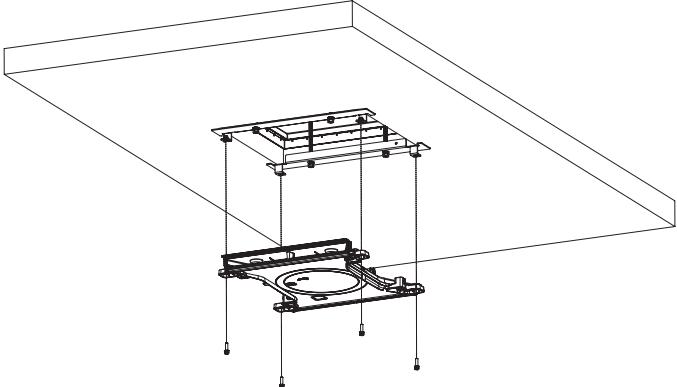
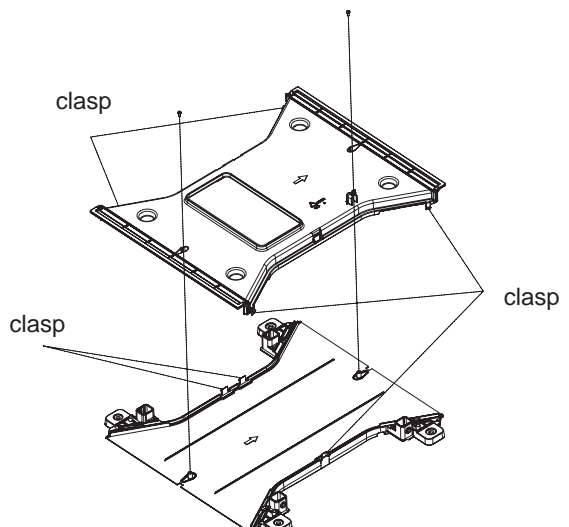
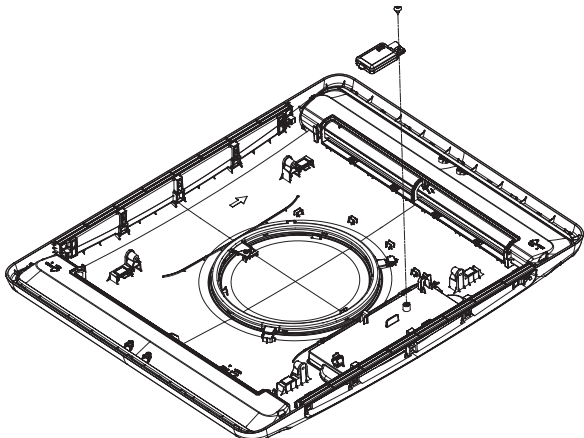
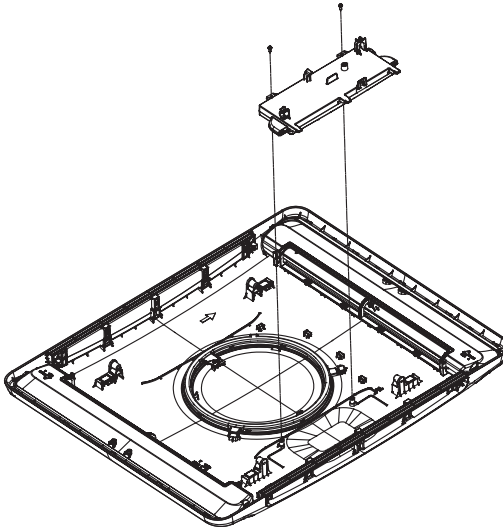
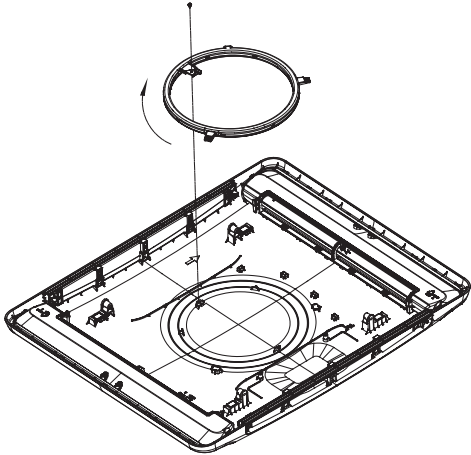
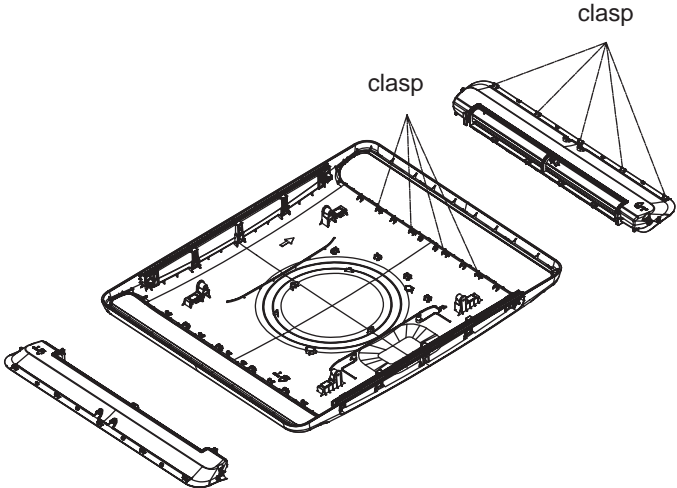
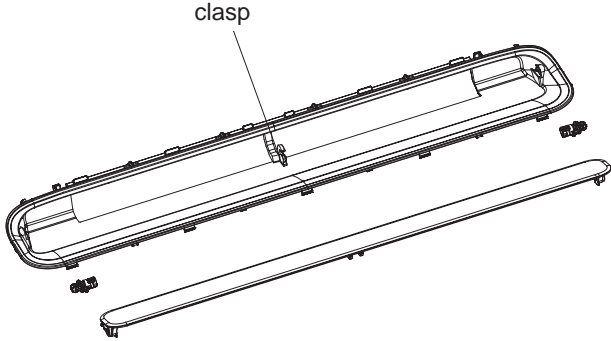


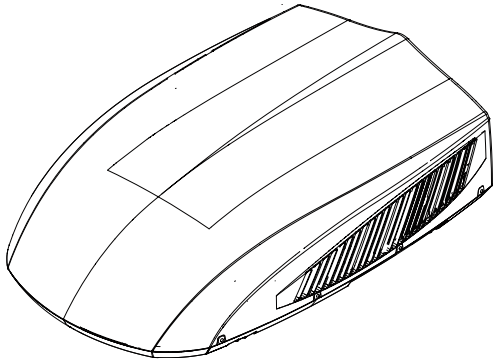
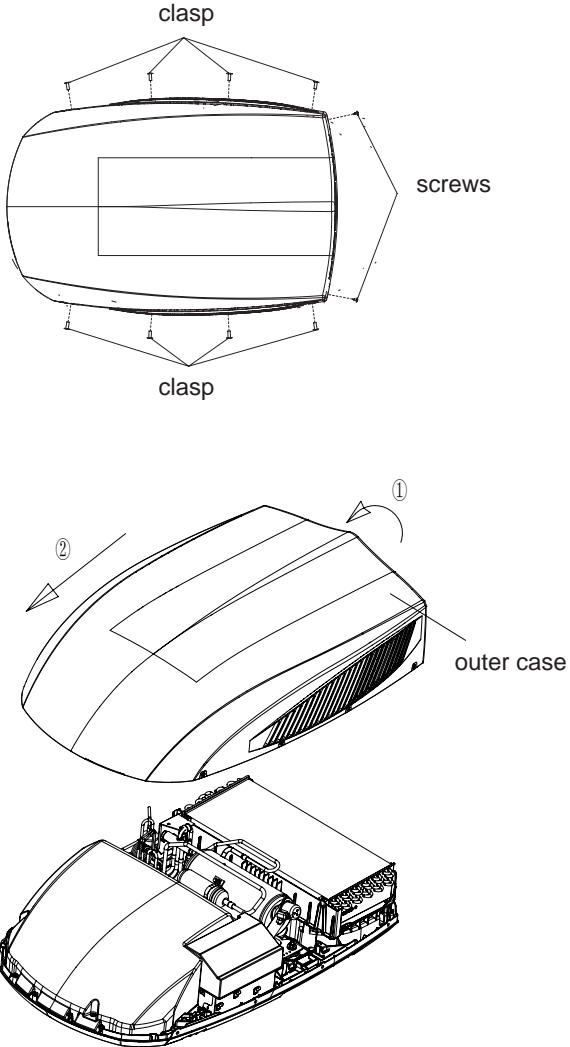
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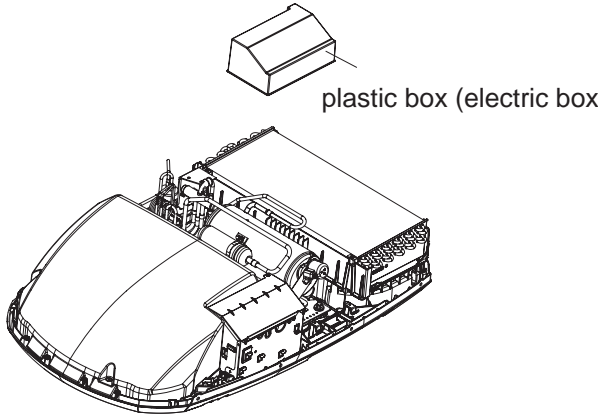
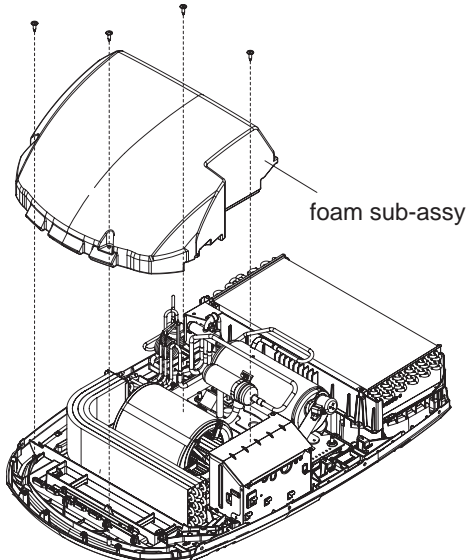
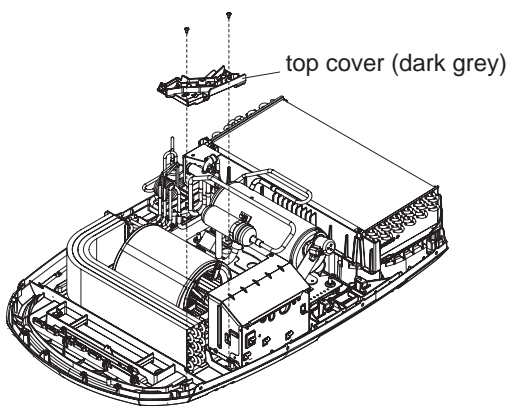
Step	Procedure	Image
1.Remove air-in grille and the filter	<p>Press both ends of air-outlet grille to unlock the door switch and then remove the air-in grille and the filter.</p>	
2. Remove front panel sub-assy	<p>Loose 4 screws at both ends and then remove the panel sub-assy downwards.</p>	
3. Remove air duct sub-assy	<p>Loose 4 bolts as shown in the figure and then remove the air duct sub-assy downwards.</p>	

Step	Procedure	Procedure
4. Remove base plate and the middle air-outlet panel	<p>Loose 2 screws at both ends; loose 7 clasps at both sides and then separate the base plate and the middle air-outlet panel.</p>	
5. Remove detecting board	<p>Loose 1 screw on the top; remove the detecting board.</p>	
6. Remove display board	<p>Loose 2 screws as shown in the figure and the remove the display board.</p>	

Step	Procedure	Procedure
7.Remove display module	<p>Loose 1 screw as shown in the figure, and rotate the display module in clockwise direction to remove it.</p>	
8. Remove air-outlet frame sub-assy	<p>Loose 9 clasps as shown in the figure and then remove the air-outlet frame sub-assy outwards.</p>	
9. Remove guide louver and shaft of guide louver	<p>Loose the middle clasp, remove the horizontal louver outwards and then remove the shaft of horizontal louver at both ends.</p>	

11.2 Removal Procedure of Outdoor Unit

Step	Procedure
1. Outdoor unit diagram	
2. Remove outer case	<p data-bbox="224 1057 706 1229">Press the tool which is suitable for the size of clasp center hole into about 3mm from the center point fixing outer case clasp; pluck out the clasp forcibly; remove screws fixing outer case.</p> <p data-bbox="224 1242 727 1345">(Note: when pressing the tool into the center of the clasp fixing outer case, the clasp may be locked if the tool is pressed too deeply)</p> <p data-bbox="224 1504 716 1607">Hold the handle at the rear part of outer case; push the outer case frontward after lifting the outer case; then remove the outer case.</p> 

Step	Procedure
<p>3.Remove plastic box (electric box)</p>	<p>Lift the plastic box upwards to remove it.</p>  <p>plastic box (electric box)</p>
<p>4.Remove foam sub-assy</p>	<p>Remove screws fixing the foam sub-assy and then remove the foam sub-assy.</p>  <p>foam sub-assy</p>
<p>5.Remove top cover (dark grey)</p>	<p>Remove screws fixing the top cover and then remove the top cover. (Note: Before removing the top cover, please remove screws of wire clip fixing the power cord and connection wire between boards; remove the wire clip; cut off each wire binder and then remove the conductive wire from the wire groove)</p>  <p>top cover (dark grey)</p>