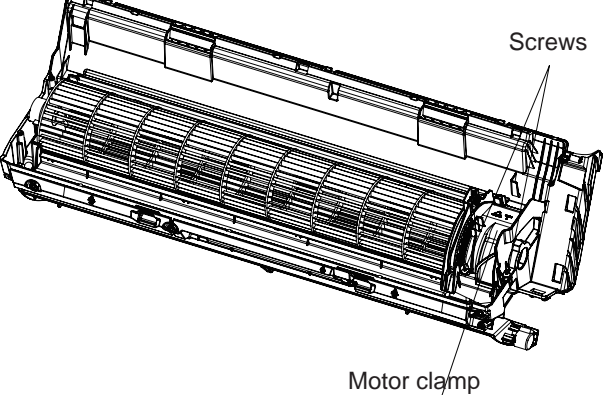
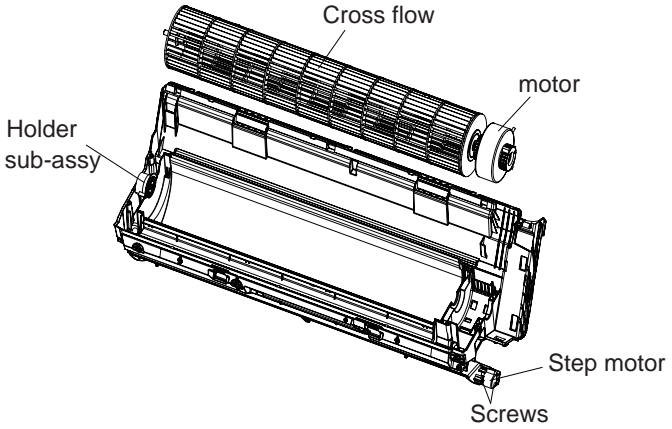
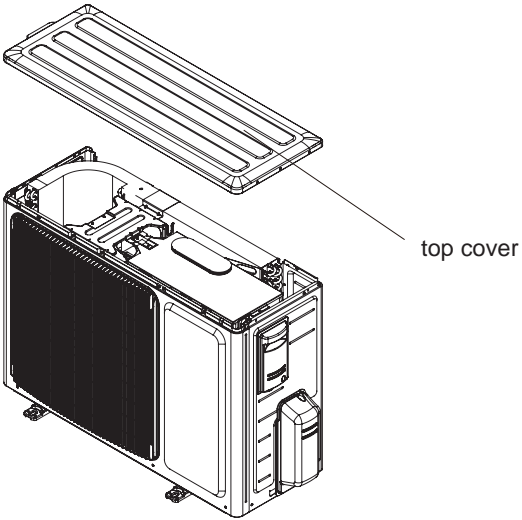
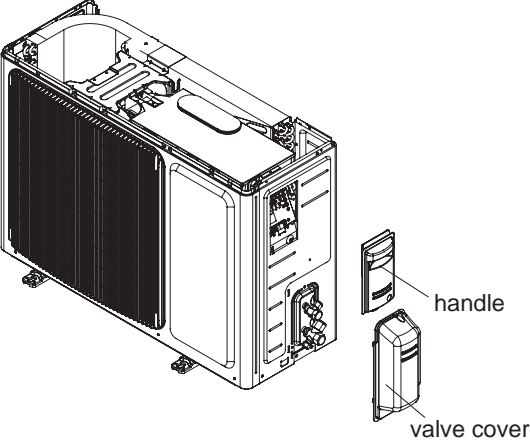
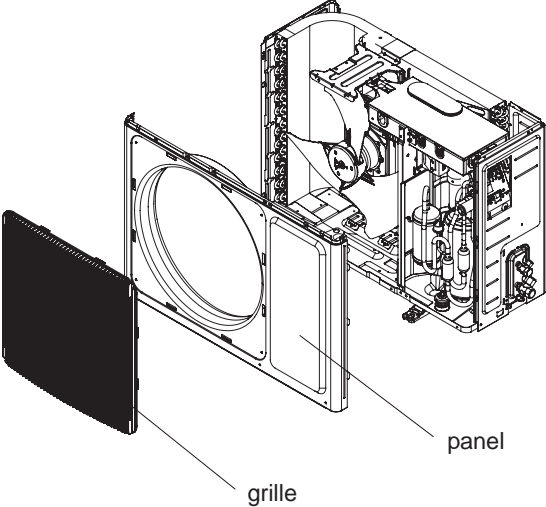
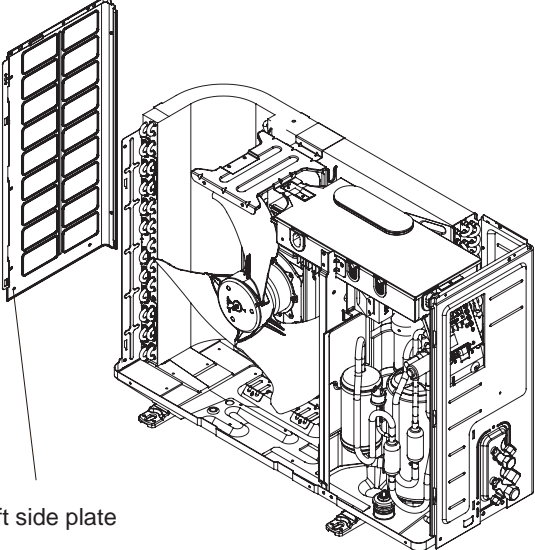
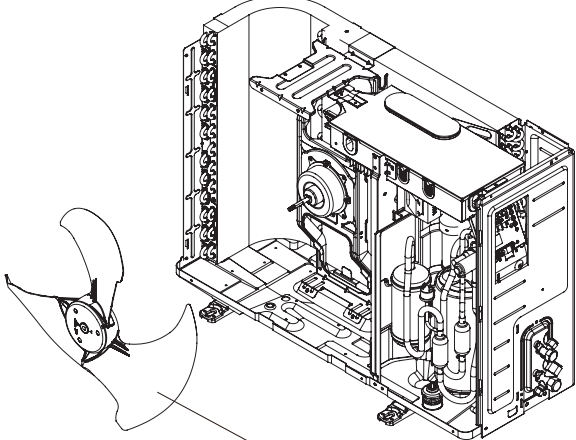
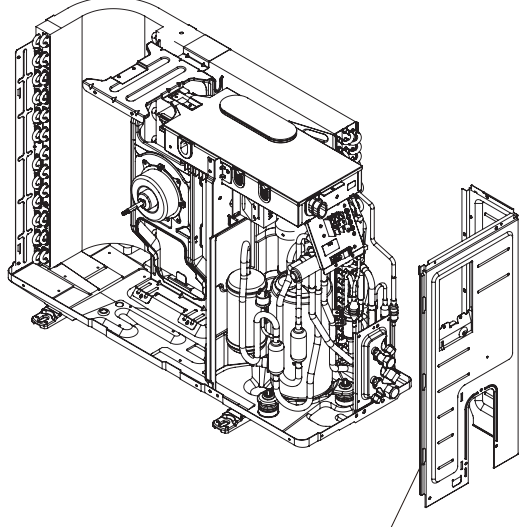


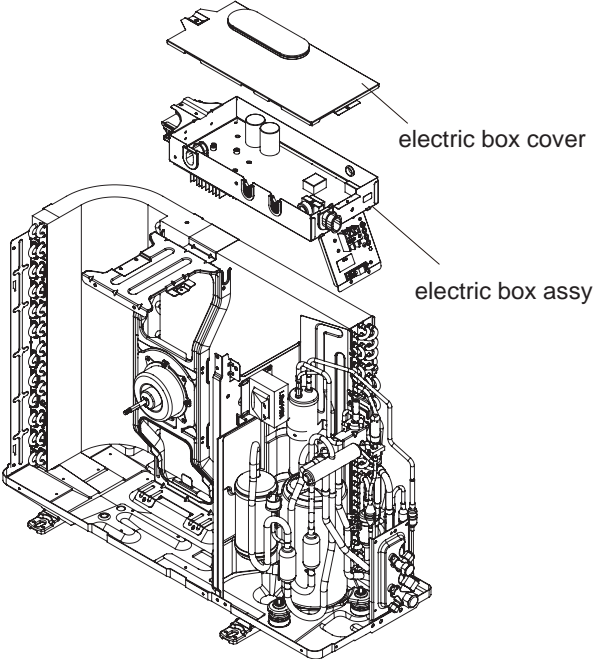
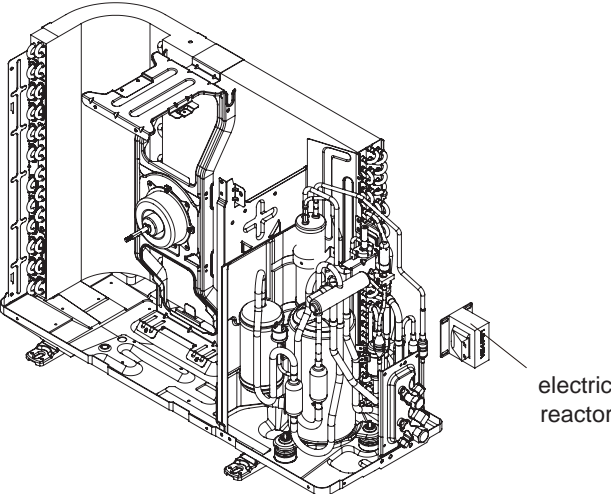
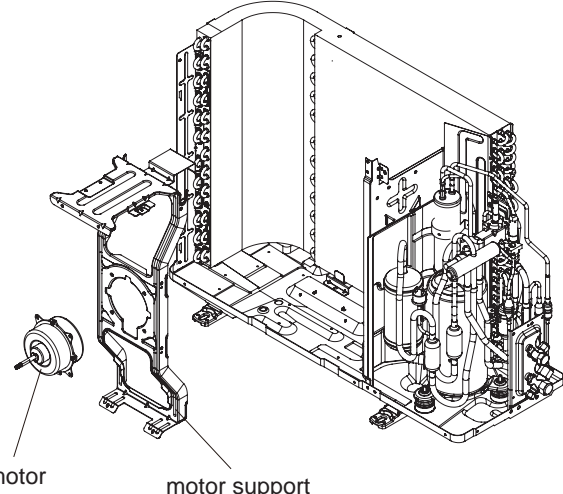
Step	Procedure	Diagram
	<p>Instruction: Some wiring terminal of this product is with lock catch and other devices. The pulling method is as below:</p> <p>1.Remove the soft sheath for some terminals at first, hold the circlip and then pull out the terminals.</p> <p>2.Pull out the holder for some terminals at first (holder is not available for some wiring terminal), hold the connector and then pull the terminal.</p>	<p>Labels: circlip, soft sheath, holder, connector, Circlip, Soft sheath</p>
<p>8. Remove evaporator assy</p>		
<p>a</p>	<p>Remove 2 screws fixing evaporator assy.</p>	<p>Labels: Screws, Evaporator assy</p>
<p>b</p>	<p>At the back of the unit, loosen the connection clasps and then remove the connection pipe clamp.</p>	<p>Labels: Connection pipe clamp, Clasps</p>
<p>c</p>	<p>First remove the left side of the evaporator from the groove of bottom case and then remove the right side from the clasp on the bottom case.</p>	<p>Labels: Groove, Bottom case, Evaporator assy, Clasp</p>
<p>d</p>	<p>Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove it.</p>	<p>Labels: Connection pipe</p>

Step	Procedure	Image
9. Remove motor and cross flow blade		
a	<p>Remove the screws fixing motor clamp and then remove the motor clamp.</p>	
b	<p>Remove the screws at the connection place of cross flow blade and motor; lift the motor and cross flow blade upwards to remove them.                      Remove the bearing holder sub-assy.                      Remove the screw fixing step motor and then remove the step motor.</p>	

## 11.2 Removal Procedure of Outdoor Unit

Step	Procedure
1. Remove top cover	<p data-bbox="245 515 797 613">Remove the screws connecting top cover, left and right side plate, as well as panel, to remove the top cover.</p>  <p data-bbox="1398 554 1502 585">top cover</p>
2. Remove handle and valve cover	<p data-bbox="245 1100 818 1201">Remove the screws connecting handle and right side plate, to remove the handle. Remove the screw fixing valve cover, to remove the cover.</p>  <p data-bbox="1377 1231 1446 1262">handle</p> <p data-bbox="1349 1356 1474 1386">valve cover</p>
3. Remove panel and grille	<p data-bbox="245 1699 829 1799">Remove the screws fixing panel, to remove the panel. Remove the screws connecting panel grille and panel, loosen the clamp, to remove the panel grille.</p>  <p data-bbox="1349 1873 1409 1904">panel</p> <p data-bbox="1149 1930 1203 1961">grille</p>

Step	Procedure
<p>4. Remove left side plate</p>	<p>Remove the screws fixing left side plate and condenser support board, to remove the left side plate.</p>  <p>left side plate</p>
<p>5. Remove cross fan blade</p>	<p>Remove the screw nut fixing cross fan blade, remove the gasket and spring cushion, to remove the cross fan blade.</p>  <p>cross fan blade</p>
<p>6. Remove right side plate</p>	<p>Remove the screws fixing right side plate and valve support, to remove the right side plate.</p>  <p>right side plate</p>

Step	Procedure
7. Remove electric box assy	<p>Remove screws fixing electric box assy and mid-isolation board, loosen the bonding tie, pull off the wiring terminal, lift to remove the electric box assy.</p> 
8. Remove electric reactor	<p>Remove the screws fixing electric reactor, to remove the electric reactor.</p> 
9. Remove motor and motor support	<p>Remove the four tapping screws fixing motor, pull out the contact tag of motor wiring, to remove the motor. Remove the two tapping screws fixing motor support and chassis, lift to remove the motor support.</p> 

Step	Procedure
10. Remove flash vaporizer assy	
	<p>Remove the screws connecting mid-isolation board, lift to remove the flash vaporizer assy.</p>
11. Remove four-way valve assy	
	<p>Welding cut the spot weld of four-way valve assy, compressor air suction/discharging valve and condenser pipe outlet, lift to remove the four-way valve assy. (Note: release the refrigerant before welding cutting.)</p>
12. Remove mid-isolation board	
	<p>Remove the screws connecting mid-isolation board, chassis and condenser assy, to remove the mid-isolation.</p>

