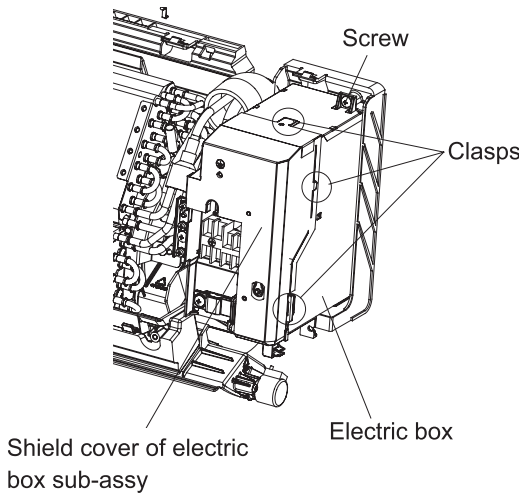
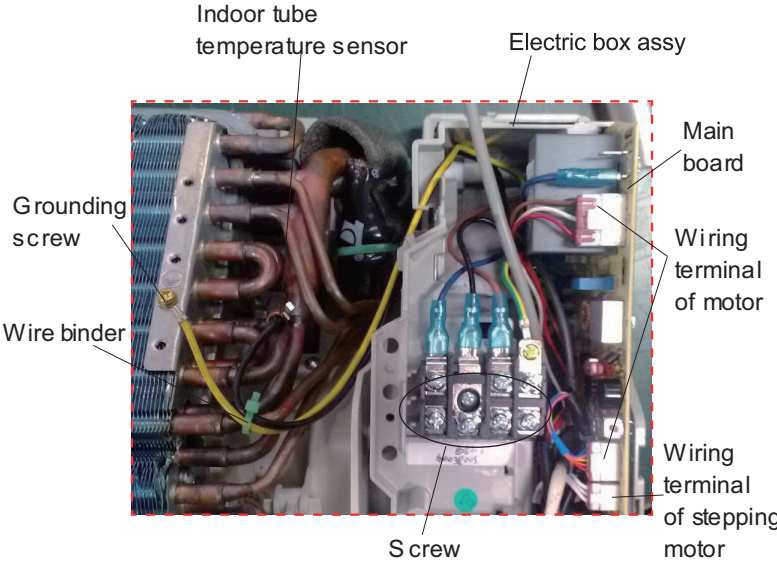
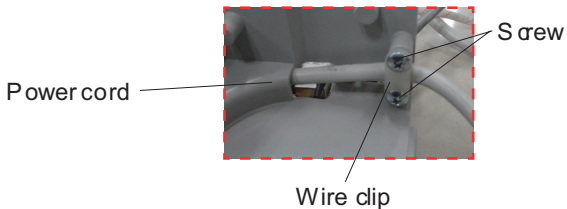

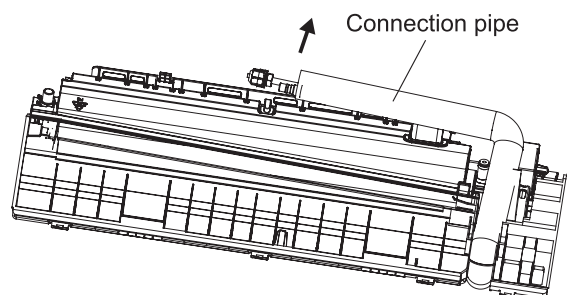
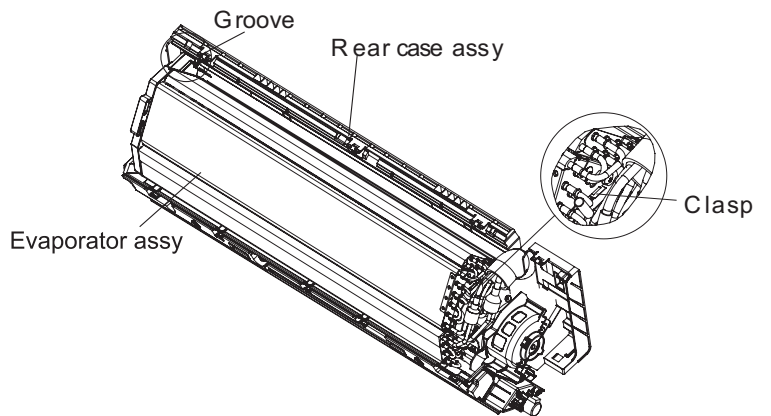
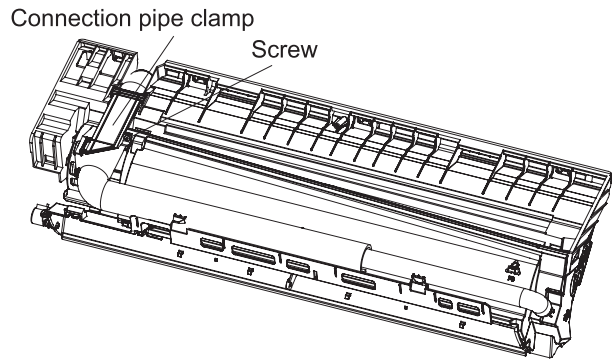
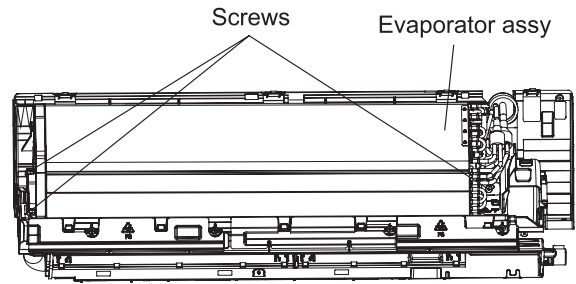
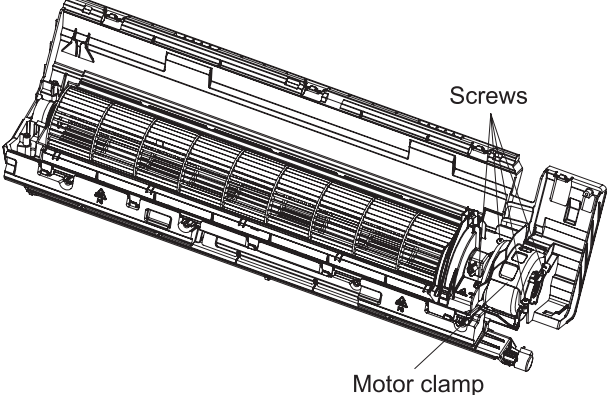


Step	Procedure	
4.Remove electric box cover 2	<p>Remove the screws on the electric box cover 2 and detecting plate(WIFI), then remove the electric box cover 2 and detecting plate(WIFI).</p> <p>Note: The position of detection board(WIFI) may be different for different models.</p>	
5.Remove front case sub-assy	<p>a Remove the screws fixing front case. Note: ① Open the screw caps before removing the screws around the air outlet. ② The quantity of screws fixing the front case sub-assy is different for different models.</p> <p>b Loosen the connection clasps between front case sub-assy and bottom case. Lift up the front case sub-assy and take it out.</p>	
6.Remove vertical louver	<p>a Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p> <p>b Screw off the screws that are locking the swing motor and take the motor off.</p>	

Step	Procedure
7. Remove electric box assy	
a	<p>Loosen the connection clasps between shield cover of electric box sub-assy and electric box, and then remove the shield cover of electric box sub-assy. Remove the screw fixing electric box assy .</p> 
b	<ol style="list-style-type: none"> <li>① Cut off the wire binder and pull out the indoor tube temperature sensor.</li> <li>② Screw off one grounding screw.</li> <li>③ Remove the wiring terminals of motor and stepping motor.</li> <li>④ Remove the electric box assy.</li> <li>⑤ Screw off the screws that are locking each lead wire.</li> </ol> 
c	<p>Rotate the electric box assy. Twist off the screws that are locking the wire clip and loosen the power cord. Remove the wiring terminal of power cord. Lift up the main board and take it off.</p>  <p>Instruction: Some wiring terminal of this product is with lock catch and other devices. The pulling method is as below:</p> <ol style="list-style-type: none"> <li>1.Remove the soft sheath for some terminals at first, hold the circlip and then pull out the terminals.</li> <li>2.Pull out the holder for some terminals at first (holder is not available for some wiring terminal), hold the connector and then pull the terminal.</li> </ol> 

Step	Procedure
8. Remove evaporator assy	
a	<p>Remove 3 screws fixing evaporator assy.</p>
b	<p>At the back of the unit, remove the screw fixing connection pipe clamp and then remove the connection pipe clamp.</p>
c	<p>First remove the left side of evaporator from the groove on the rear case assy. Then remove the right side from the clasp on the rear case assy.</p>
d	<p>Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove it.</p>



Step	Procedure	
9. Remove motor and cross flow blade		
a	<p>Remove the screws fixing motor clamp and then remove the motor clamp.</p>	
b	<p>Remove the screws at the connection place of cross flow blade and motor; lift the motor and cross flow blade upwards to remove them. Remove the bearing holder sub-assy. Remove the screw fixing step motor and then remove the step motor.</p>	