

Controller Replacement Guidelines

PART 1

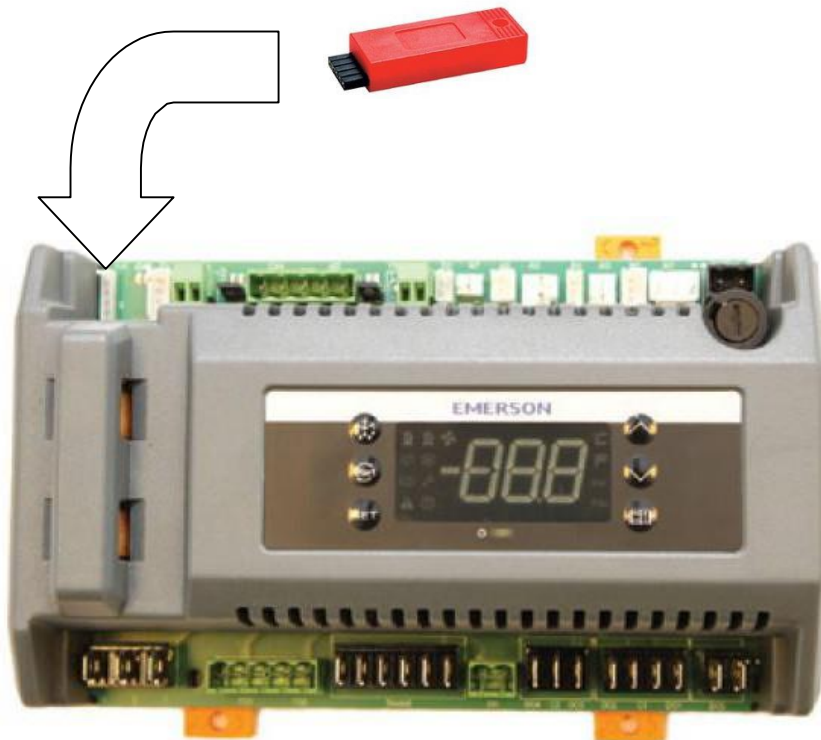


This technical information describes the required working steps to download basic parameters in the controller model XCM25D.

Identify condensing unit model (ZX, ZXD or ZXL) and pick the corresponding hotkey marked with ZX or ZXD or ZXL

Download basic parameters from the hotkey to controller XCM25D

Step	Action	Phenomenon and Description
1	Turn-off the controller	
2	Insert Hot-Key	
3	Turn-on the controller	The "doL" message will blink followed a by a flashing "End" label (Note: if display "Err", it means it fails to download program to the controller. Please restart the process.)
4		Controller will restart working with the new parameters after 10 seconds
5	Remove Hot-Key	



See part 2